



CSF, Constant Current Regulator
L-828/L-829, with ACE3, Air-Cooled, 2.5-30 kW, 6.6A / 20A

User Manual

DM00002-000-00, Rev. D, 2020/06/11



A.0 Disclaimer / Standard Warranty

CE certification

The equipment listed as CE certified means that the product complies with the essential requirements concerning safety and hygiene. The European directives that have been taken into consideration in the design are available on written request to ADB SAFEGATE.

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Note

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Note

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- Failing to make sure that auxiliary equipment complies with approval agency requirements, local codes, and all applicable safety standards if not in contradiction with the general rules.
- Using materials or auxiliary equipment that are inappropriate or incompatible with your ADB SAFEGATE equipment.
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1.0 Safety

Introduction to Safety






This section contains general safety instructions for installing and using ADB SAFEGATE equipment. Some safety instructions may not apply to the equipment in this manual. Task- and equipment-specific warnings are included in other sections of this manual where appropriate.

1.1 Safety Messages


HAZARD Icons used in the manual

For all HAZARD symbols in use, see the Safety section. All symbols must comply with ISO and ANSI standards.

Carefully read and observe all safety instructions in this manual, which alert you to safety hazards and conditions that may result in personal injury, death or property and equipment damage and are accompanied by the symbol shown below.

	WARNING Failure to observe a warning may result in personal injury, death or equipment damage.
	DANGER - Risk of electrical shock or ARC FLASH Disconnect equipment from line voltage. Failure to observe this warning may result in personal injury, death, or equipment damage. ARC Flash may cause blindness, severe burns or death.
	WARNING - Wear personal protective equipment Failure to observe may result in serious injury.
	WARNING - Do not touch Failure to observe this warning may result in personal injury, death, or equipment damage.
	CAUTION Failure to observe a caution may result in equipment damage.

Qualified Personnel

	Important Information The term qualified personnel is defined here as individuals who thoroughly understand the equipment and its safe operation, maintenance and repair. Qualified personnel are physically capable of performing the required tasks, familiar with all relevant safety rules and regulations and have been trained to safely install, operate, maintain and repair the equipment. It is the responsibility of the company operating this equipment to ensure that its personnel meet these requirements. Always use required personal protective equipment (PPE) and follow safe electrical work practice.
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1.1.1 Introduction to Safety



CAUTION

Unsafe Equipment Use

This equipment may contain electrostatic devices, hazardous voltages and sharp edges on components

- Read installation instructions in their entirety before starting installation.
- Become familiar with the general safety instructions in this section of the manual before installing, operating, maintaining or repairing this equipment.
- Read and carefully follow the instructions throughout this manual for performing specific tasks and working with specific equipment.
- Make this manual available to personnel installing, operating, maintaining or repairing this equipment.
- Follow all applicable safety procedures required by your company, industry standards and government or other regulatory agencies.
- Install all electrical connections to local code.
- Use only electrical wire of sufficient gauge and insulation to handle the rated current demand. All wiring must meet local codes.
- Route electrical wiring along a protected path. Make sure they will not be damaged by moving equipment.
- Protect components from damage, wear, and harsh environment conditions.
- Allow ample room for maintenance, panel accessibility, and cover removal.
- Protect equipment with safety devices as specified by applicable safety regulations
- If safety devices must be removed for installation, install them immediately after the work is completed and check them for proper functioning prior to returning power to the circuit.

Failure to follow this instruction can result in serious injury or equipment damage

Additional Reference Materials



Important Information

- IEC - International Standards and Conformity Assessment for all electrical, electronic and related technologies.
- IEC 60364 - Electrical Installations in Buildings.
- FAA Advisory: AC 150/5340-26 (current edition), Maintenance of Airport Visual Aid Facilities.
- Maintenance personnel must refer to the maintenance procedure described in the ICAO Airport Services Manual, Part 9.
- ANSI/NFPA 79, Electrical Standards for Metalworking Machine Tools.
- National and local electrical codes and standards.

1.1.2 Intended Use



CAUTION

Use this equipment as intended by the manufacturer

This equipment is designed to perform a specific function, do not use this equipment for other purposes

- Using this equipment in ways other than described in this manual may result in personal injury, death or property and equipment damage. Use this equipment only as described in this manual.

Failure to follow this instruction can result in serious injury or equipment damage

1.1.3 Material Handling Precautions: Storage



CAUTION

Improper Storage

Store this equipment properly

- If equipment is to be stored prior to installation, it must be protected from the weather and kept free of condensation and dust.

Failure to follow this instruction can result in equipment damage

1.1.4 Material Handling: Heavy Equipment



DANGER

Unstable load

Use caution when moving heavy equipment

- Use extreme care when moving heavy equipment.
- Verify that the moving equipment is rated to handle the weight.
- When removing equipment from a shipping pallet, carefully balance and secure it using a safety strap.

Failure to follow this instruction can result in death, serious injury, or equipment damage

1.1.5 Operation Safety



CAUTION

Improper Operation

Do Not Operate this equipment other than as specified by the manufacturer

- Only qualified personnel, physically capable of operating the equipment and with no impairments in their judgment or reaction times, should operate this equipment.
- Read all system component manuals before operating this equipment. A thorough understanding of system components and their operation will help you operate the system safely and efficiently.
- Before starting this equipment, check all safety interlocks, fire-detection systems, and protective devices such as panels and covers. Make sure all devices are fully functional. Do not operate the system if these devices are not working properly. Do not deactivate or bypass automatic safety interlocks or locked-out electrical disconnects or pneumatic valves.
- Protect equipment with safety devices as specified by applicable safety regulations.
- If safety devices must be removed for installation, install them immediately after the work is completed and check them for proper functioning.
- Route electrical wiring along a protected path. Make sure they will not be damaged by moving equipment.
- Never operate equipment with a known malfunction.
- Do not attempt to operate or service electrical equipment if standing water is present.
- Use this equipment only in the environments for which it is rated. Do not operate this equipment in humid, flammable, or explosive environments unless it has been rated for safe operation in these environments.
- Never touch exposed electrical connections on equipment while the power is ON.

Failure to follow these instructions can result in equipment damage

1.1.6 Maintenance Safety



DANGER

Electric Shock Hazard

This equipment may contain electrostatic devices

- Do not operate a system that contains malfunctioning components. If a component malfunctions, turn the system OFF immediately.
- Disconnect and lock out electrical power.
- Allow only qualified personnel to make repairs. Repair or replace the malfunctioning component according to instructions provided in its manual.

Failure to follow these instructions can result in death or equipment damage

1.1.7 Material Handling Precautions, ESD



CAUTION

Electrostatic Sensitive Devices

This equipment may contain electrostatic devices

- Protect from electrostatic discharge.
- Electronic modules and components should be touched only when this is unavoidable e.g. soldering, replacement.
- Before touching any component of the cabinet you shall bring your body to the same potential as the cabinet by touching a conductive earthed part of the cabinet.
- Electronic modules or components must not be brought in contact with highly insulating materials such as plastic sheets, synthetic fiber clothing. They must be laid down on conductive surfaces.
- The tip of the soldering iron must be grounded.
- Electronic modules and components must be stored and transported in conductive packing.

Failure to follow this instruction can result in equipment damage

1.1.8 Arc Flash and Electric Shock Hazard



DANGER

Series Circuits have Hazardous Voltages

This equipment produces high voltages to maintain the specified current - Do NOT Disconnect while energized.

- Allow only qualified personnel to perform maintenance, troubleshooting, and repair tasks.
- Only persons who are properly trained and familiar with ADB SAFEGATE equipment are permitted to service this equipment.
- An open airfield current circuit is capable of generating >5000 Vac and may appear OFF to a meter.
- Never unplug a device from a constant current circuit while it is operating; Arc flash may result.
- Disconnect and lock out electrical power.
- Always use safety devices when working on this equipment.
- Follow the recommended maintenance procedures in the product manuals.
- Do not service or adjust any equipment unless another person trained in first aid and CPR is present.
- Connect all disconnected equipment ground cables and wires after servicing equipment. Ground all conductive equipment.
- Use only approved ADB SAFEGATE replacement parts. Using unapproved parts or making unapproved modifications to equipment may void agency approvals and create safety hazards.
- Check the interlock systems periodically to ensure their effectiveness.
- Do not attempt to service electrical equipment if standing water is present. Use caution when servicing electrical equipment in a high-humidity environment.
- Use tools with insulated handles when working with airfield electrical equipment.

Failure to follow these instructions can result in death or equipment damage

2.0 Introduction

CSF (Ferroresonant) L-828 / L-829 Constant Current Regulator

2.1 About this manual

The manual shows the information necessary to:

- Install the CSF regulator
- Carry Out Maintenance
- Carry Out Troubleshooting

2.2 How to work with the manual

1. Familiarize yourself with the structure and content.
2. Carry out the actions completely and in the given sequence.

2.3 Product Introduction

This section describes the ADB Safegate Ferroresonant, L-828/L-829, constant current regulators (CCRs). These CCRs are manufactured according to FAA specification AC 150/5345-10 (latest edition).



2.4 Constant Current Regulator

Compliance with Standards

FAA:	L-828/L-829 AC 150/5345-10 (Current Edition). ETL Certified.
ICAO:	Aerodrome Design Manual Part 5, para. 3.2.1.4 to 3.2.1.6.
Military:	UFC 3-535-01; NAVAIR 51-50AAA-2

Uses

FAA L-828/L-829 & ICAO Provides three or five precision output levels to power series lighting circuits on airport runways and taxiways.

ACE3 Unit

The optional ACE3 unit provides L-829 monitoring and optional megging or CCR input monitoring capability.

- CCR input voltage
- CCR run-time by step
- CCR cycle count

Optional CCR input monitoring indicates the following:

- CCR input current
- CCR input volt-amps (VA)
- CCR input power (watts)
- CCR input power factor
- CCR % efficiency

The ACE3 unit is also a component of ADB SAFEGATE's distributed control and monitoring system. Each unit can be easily connected to an Airport Lighting Control & Monitoring System (ALCMS) by simply adding redundant communication wires. More information can be found on the ACE3 data sheet 3097.

Environmental Operating Conditions

Temperature:	-40 °C to +55 °C (-40 °F to +131 °F)
Humidity:	10 to 95%
Altitude:	0 to 6,600 ft (2,000 m)

Weights and Dimensions

CCR Size	CCR Weight lb (kg)	Shipping Weight lb (kg)
2.5 kW ¹	277 (125.65)	311 (141.07)
4 kW	443 (200.94)	483 (219.09)
5 kW ¹	505 (229.06)	545 (247.21)
7.5 kW	597 (270.79)	631 (286.22)
10 kW	663 (300.73)	703 (318.88)
15 kW ¹	755 (342.46)	795 (360.61)

CCR Size	CCR Weight lb (kg)	Shipping Weight lb (kg)
20 kW	1048 (475.36)	1088 (493.51)
25 kW ¹	1201 (544.76)	1241 (562.91)
30 kW	1355 (614.62)	1395 (632.76)
CCR Size	H × W × D - inches	H × W × D - mm
All	40 × 31.5 × 31.5 in	1,016 × 800 × 800 mm

Notes

¹ Estimated Weight

Electrical Supply

Power Input:	50/60 Hz, single-phase, available in multiple voltages
Power Factor:	0.99 or more for 2.5 to 30 kW
Efficiency:	90% minimum for 2.5 to 25 kW 92% minimum for 30 kW
Remote Control:	120 VAC or +48 VDC, ±10%

2.5 Remote Control Input

120V AC, or +48V DC, ±10%

2.6 Total Harmonic Distortion* (THD)

Current THD: 10% maximum in highest step Voltage THD: 1.9% maximum in all steps

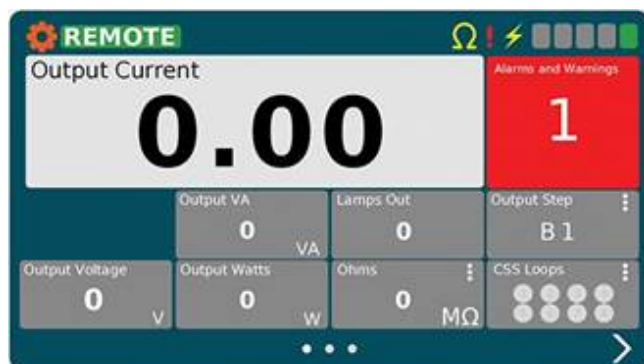
* Tested with 100% resistive load according to FAA AC 150/5345-10 (Latest Edition).

2.7 Theory of Operation Introduction

Ferroresonant transformer used to supply output voltage to the series circuit. Utilizing a feedback current sense, the output voltage is regulated to ensure that a constant current is delivered to the series circuit per FAA regulations. The output voltage is modulated by controlling the current flowing in the tank winding of the ferroresonant transformer.

For more theory of operation see: [CCR Theory of Operation](#).

2.8 ACE3 Unit



The ACE3 unit provides L-829 monitoring and optional megging or CCR input monitoring capability. Each unit is installed locally at each CCR that requires remote control and/or monitoring within the airfield lighting electrical vault. Optional CCR input monitoring monitors the following:

- CCR input current
- CCR input voltage
- CCR input volt-amps (VA)
- CCR input power (watts)
- CCR input power factor
- CCR % efficiency

The ACE3 unit is also a component of ADB Safegate's distributed control and monitoring system. Each unit can be easily connected to an Airport Lighting Control & Monitoring System (ALCMS) by simply adding redundant communication wires. See the ADB Safegate ACE3 catalog sheet for additional information. See www.adbsafegate.com.

2.9 CCR Theory of Operation

This subsection describes the L-828/L-829 CSF CCR theory of operation.

2.9.1 Power Circuit

See Figure 1. A Ferroresonant network consisting of T1, C1, and the SCRs draw from the input lines. This network is capable of drawing a limited amount of power. It can be routed to one of two places. The first is the output leads to the airfield. The second is a resonant tank comprised of Cx and part of T1.

As more power is allowed to flow into the resonant tank, less is available to flow to the field. It is by regulating the current in this tank that the SCRs regulate throughput current to the airfield. It is important to note that the output of the regulator will be the smallest when the SCRs are conducting 100% of the time. This is the opposite of what is seen in SCR type or thyristor regulators where the SCRs are used to directly control the regulator output current.

NOTE: Cx is actually a bank of capacitors located near T1.

The components of the Ferroresonant network are designed to deliver an output current slightly higher than 6.6 A/20 A for the minimum input voltage, while the SCRs are fully off.

2.9.2 Output Measurement

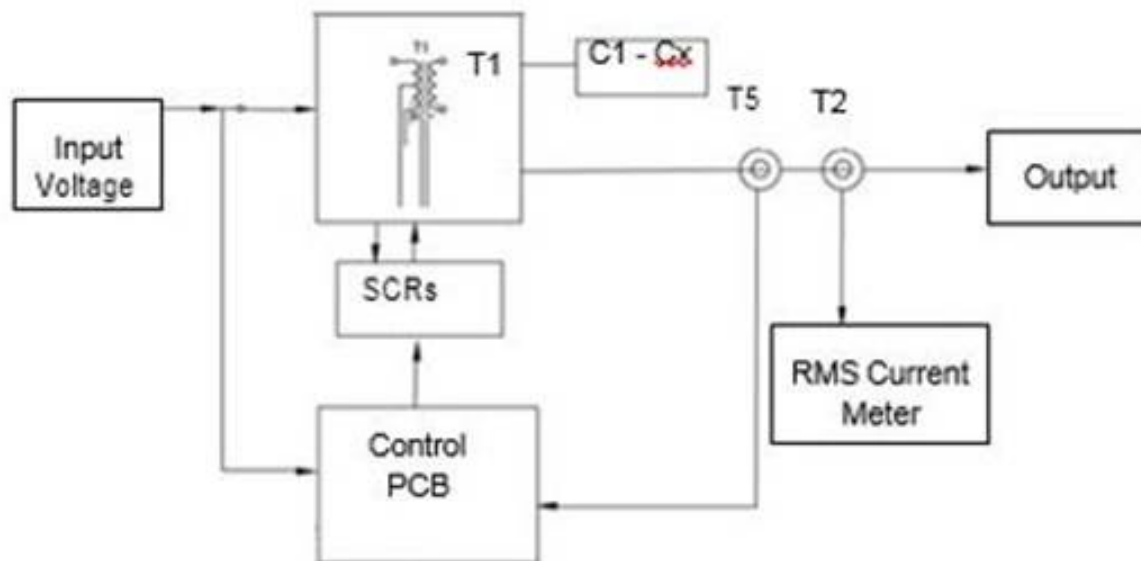
The output current flows through the high voltage current transformer T5. T5 provides feedback to the Control PCB on the actual current output to the airfield series circuit.

On L-828 style regulators, a second current transformer, T2, provides current to a True-RMS-reading ammeter mounted onto the front panel to indicate output current.

2.9.3 URC4 Control PCB

See Figure 4. This subsection describes the board level circuitry found on the Control PCB.

Figure 1: L-828 CCR Power Circuit Block Diagram



2.9.4 URC4 Control PCB Inputs/Outputs

The Control PCB receives the inputs listed below. See [Figure 5](#) in this section and "[Wiring Schematics](#)".

- Input from the Local CCR Switch (via Ribbon Cable – J10) for local control and switching of the CCR unit
- Direct communication from the ACE3™ to the URC4 control board for step and monitoring functions

NOTE: No additional hardware required.

- Remote control signals from a remote control terminal block located in the L-828 chassis (120Vac/48Vdc) (TB1 to J8)
- A current proportional to the output current from a current transformer (T5).
- Phase angle reference voltage derived from the input voltage.
- 24 Vac center tapped supply voltage from T4.
- Output voltage feedback winding from T1.

3.0 Theory of Operation

The Control URC4 PCB provides the outputs listed below.

- A contact to complete the input contactor K2 coil circuit. (J12)
- A contact to enable the Remote CCI voltage at TB1. (J9)
- Gate drive signals to the SCR block used to regulate the output current.

3.1 Output Current Monitor Circuitry

The system output current is sensed by a current transformer (T5) whose secondary is connected to J1-3 and J1-4 on the Control PCB. This current signal is passed through a 10-ohm shunt resistor (R108), located on the Control PCB. For the 6.6 amp regulator, T5 provides a 100:1 step-down of the feedback current. For 20 A regulators, this ratio is 300:1. Output current steps 1-5 would correspond to voltage levels of 280, 340, 410, 520 and 660 millivolts respectively.

3.2 Output Current Configuration

The URC4 control PCB allows for ease of calibration of the output current provided by the constant current regulator. Located on the board are three (3) push buttons that provide for INC (increase), DEC (decrease) and SAVE (save) functions. Depressing each corresponding button either raises or lowers the regulators output current using the "save" button to lock in the setting once the desired current levels are reached. This function is done per step of the CCR, which allows for greater flexibility in adjusting current ranges.

3.3 Local Control Switch Operation

Local control position detection is accomplished by using a rotary switch mounted on the front door of the CCR. See Figure 3.

3.4 Contactor Drive

The contactor drive circuit on the Control PCB pulls in the main contactor K2 by connecting 120 Vac (present on J12-1) to J12-3.

3.5 Remote Control Position Detection

When the local control signal to the micro-controller indicates "remote" the remote control circuitry is active. Relay K1 on the Control PCB closes, providing 120VAC or 48 VDC to the CCI connection on TB1 via J9-1 and the door interlock switch. The remote control inputs incorporate surge suppression and are optically isolated from the rest of the PCB.

3.6 Fault Protection

This subsection describes CCR fault protection.

3.6.1 Overcurrent Protection

The micro-controller detects an over current condition by comparing the output current to a preset value. If the output current exceeds this value the controller will shut the regulator down by removing voltage from the input contactor. This contactor will remain de-energized until the controller is reset either by selecting the OFF position (remotely or locally) or cycling the input power off for a minimum of 2 seconds and then back on. The control board will not recognize momentary over currents caused by load switching or other transient conditions.

3.6.2 Open Circuit Protection

The micro-controller detects an open circuit by the absence of current in the regulator output (this will also detect an open or shorted current transformer). If the output current is less than 1 amps, the controller will shut the current regulator down within 2s by removing voltage from the input contactor. This contactor will remain de-energized until the controller is reset either by selecting the OFF position (remotely or locally) or cycling the input power off for a minimum of 2 seconds and then back on.

3.7 L-828 CCR

See [Figure 2](#). This subsection describes the L-828 CCR. The L-828 uses a Control PCB to provide regulator and control functions.

Figure 2: L-828 CCR



Analog Ammeter (shown)

Rotary Switch

The L-828 CCRs are designed to:

- Supply three or five precision output current levels (6.6 A/20 A maximum) to power airport series lighting circuits on runways and taxiways.
- Accurately regulate the output current to within $\pm 1\%$ of the adjustable nominal levels from no load to full load and with input voltage variations of -5% to $+10\%$ of nominal.
- Maintain the nominal output current levels even when 30 percent of the isolation transformers in the series lighting circuit supplied by the regulator have open secondaries.

3.8 L-829 CCR

See [Figure 3](#). This subsection describes the L-829 CCR. The L-829 uses a URC4 Control PCB to provide regulator and control functions. See [Figure 4](#).

It also uses the Advanced Control Equipment (ACE3) for control and monitoring functions.

Figure 3: L-829 CCR with ACE3



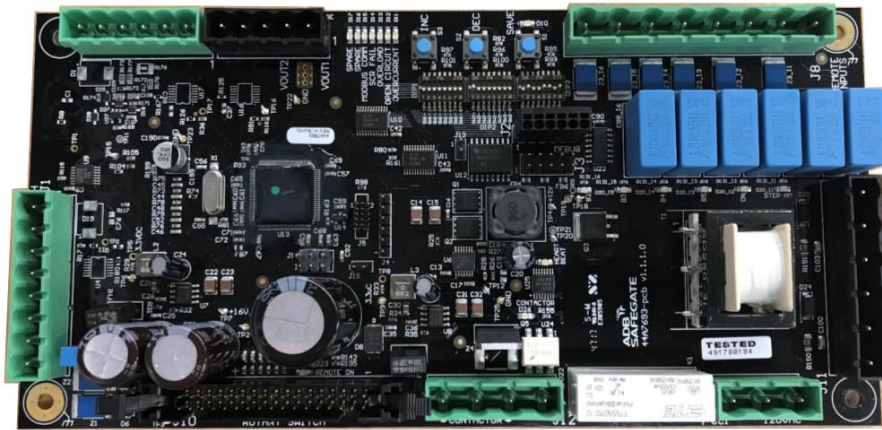
1. ACE3 Front Panel Display
2. L-829 CCR
3. Rotary Switch

3.9 URC4 CCR Controller

The URC4 CCR Controller is an advanced PC board that is designed to provide all regulator and control, monitoring and interface functions to the ACE3™. This is accomplished with a microcontroller and interface circuitry contained on a single 4 x 8 inch (102 mm x 203 mm) through-hole type printed circuit board. The regulator controller PCB performs the functions listed below..

- Produces SCR drive signals in accordance with the desired output current setting.
- Detects an over-current, or open circuit, and switches the constant current regulator off.
- When in Remote mode, enables the CCI to provide 120 Vac at 50 W. The CCI is the Remote power control source.
- Provides direct, real time communication to the ACE3 control and monitoring unit via proprietary protocol

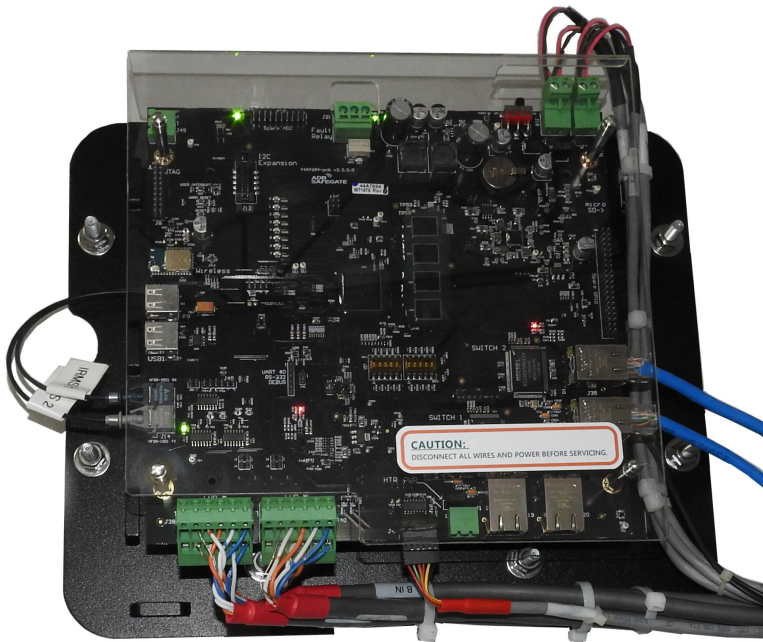
Figure 4: URC4 CCR Controller



3.9.1 L-829 Advanced Control Equipment

The L-829 ACE3™ control and monitoring unit consists of an integrated control unit that is interfaced to each CCR either internally or within a small external enclosure. The ACE3 printed circuit boards are mounted inside an environmental enclosure that is directly attached to the door of the L-829 CCR.

Figure 5: ACE3 Control Board



For more information see www.adbsafegate.com

3.10 L-828/L-829 CCR Monitoring Options

The L-829 CCR monitoring options include the Insulation Resistance Monitoring System (IRMS), Lamps out Monitoring for non- LED type airfield circuits and ALCMS Computer or PLC Interface.

3.10.1 Optional Insulation Resistance Monitoring System



CAUTION

When servicing a regulator with an IRMS module, be sure that power to the IRMS is disconnected before touching the IRMS board or any of the high voltage components or wires.

The IRMS is used only on the L-829. It performs scheduled cable insulation resistance measurements and can also perform manually requested measurements. IRMS provides the ability for monitoring the long-term degradation of the airfield series circuit cabling and showing the results on the L-829 CCR front display panel. Utilizing the ACE3 display, all features of the Megging option, from alarm thresholds to Meg on demand can be performed.

3.11 Optional Series Cutout Type SCO

The series cutout Type SCO is often used at airports having a large number of series circuits to isolate the series circuit from the CCR during maintenance or testing operations. It also allows manual measurement of resistance of the series circuit to ground without disconnecting the series cable. The SCO cutout has a nominal working voltage of 5 kV and a nominal carrying current capacity of 20 amps AC.



Note

For more information refer to the SCO Cutout manual 96A0294.

3.12 Optional Current Clamp Test Point

Regulators without an optional Series Circuit Cutout (SCO) will have a current clamp test point installed to provide a location to attach an output current clamp when used to calibrate the output of the CCR.

3.13 L-828 CCRs Required Equipment

Refer to Table 1 for required equipment that is supplied. Refer to Table 2 for required equipment that is not supplied.

Refer to “CSF Parts” for ordering information.

Table 1: Required Equipment Supplied

Description	Quantity
L-828/L-829 constant current regulator	As Req'd on Order
Instruction manual	1 per CCR on Order

Table 2: Required Equipment Not Supplied

Description	Quantity
Input power wire. Refer to Table 3.	As required
Remote control wire, AWG 18 minimum, AWG 14 maximum	As required
Ground wire; AWG 6 minimum	As required
Output load wire, AWG 6, 5000 Vac, L-824 type	As required
Shorting jumper wire, AWG 6 minimum	As required
Disconnect switch or main circuit breaker	1
True RMS Multi-meter with current clamp (rated to measure up to 20 A alternating current)	1
Mounting bolts, ½-13 x 1-1/2 in. long, ½ STD washers, and lockwashers	4

NOTE: The SCO, if present, can also be used to short the output of the CCR.

3.14 Input Wire Size

Table 3 refers to recommended input power supply wire size for each regulator power rating dependent on the input voltage. This recommendation is based on 75°C rated copper wire per NEC Table 310.16.

Table 3: Recommended Input Wiring Rating

SIZE	208 V	220 V	230 V	240 V	347 V	380 V	400 V	480 V	600 V
2.5 kW	AWG 12	AWG 12	AWG 12*	AWG 12*	AWG 12	AWG 12*	AWG 12*	AWG 12	AWG 12
4 kW	AWG 12	AWG 12	AWG 12*	AWG 12*	AWG 12	AWG 12*	AWG 12*	AWG 12	AWG 12
5 kW	AWG 12	AWG 12	AWG 12	AWG 12	AWG 12*	AWG 12*	AWG 12*	AWG 12	AWG 12
7.5 kW	AWG 8	AWG 8	AWG 8	AWG 8	AWG 10	AWG 10	AWG 10	AWG 10*	AWG 10*
10 kW	AWG 8	AWG 8	AWG 8	AWG 8	AWG 8	AWG 8	AWG 8	AWG 8	AWG 8
15 kW	AWG 4	AWG 4	AWG 4	AWG 6	AWG 6	AWG 6	AWG 6	AWG 6	AWG 6
20 kW	AWG 1/0	AWG 1/0	AWG 1/0	AWG 2	AWG 2	AWG 2	AWG 2	AWG 6	AWG 6

Table 3: Recommended Input Wiring Rating (continued)

SIZE	208 V	220 V	230 V	240 V	347 V	380 V	400 V	480 V	600 V
25 kW	AWG 1/0	AWG 1/0	AWG 1/0	AWG 2	AWG 2	AWG 2	AWG 2	AWG 6	AWG 6
30 kW	AWG 1/0	AWG 1/0	AWG 1/0	AWG 2/0	AWG 2	AWG 2	AWG 2	AWG 6	AWG 6

*Increased 1 wire size to comply with small conductor limits in NEC 240.4(E) through (G)

3.15 Input Power Breaker Sizing

It is recommended that the circuit breaker on the input power supply lines have a rating of 125% of the CCR's input current, as given in [Table 4](#), unless local codes require a different rating technique. Refer to the CCR's nameplate for the kW rating and input voltage to determine the actual input current from [Table 4](#). If no standard-size circuit breaker exists at the 125% value, use the next larger standard-size circuit breaker.



Note

The currents listed in [Table 4](#) represent actual input currents assuming the worst case limits of AC 150/5345-10 for power factor, efficiency, and number of required lamps out. Worst case occurs when 30% of the isolation transformer secondaries are in an open circuit.

Table 4: CCR Input Voltage and Current for the CCR Power Ratings

SIZE	208 V	220 V	230 V	240 V	347 V	380 V	400 V	480 V	600 V
2.5 kW	17 A	16 A	15 A	15 A	10 A	10 A	9 A	8 A	6 A
4 kW	27 A	26 A	24 A	23 A	16 A	15 A	14 A	12 A	10 A
5 kW	34 A	32 A	30 A	29 A	20 A	19 A	18 A	15 A	12 A
7.5 kW	50 A	47 A	45 A	43 A	30 A	28 A	26 A	22 A	18 A
10 kW	67 A	63 A	60 A	58 A	40 A	37 A	35 A	29 A	23 A
15 kW	100 A	94 A	90 A	86 A	60 A	55 A	52 A	43 A	35 A
20 kW	133 A	125 A	120 A	115 A	80 A	73 A	69 A	58 A	46 A
25 kW	166 A	157 A	150 A	144 A	100 A	91 A	86 A	72 A	58 A
30 kW	195 A	185 A	177 A	169 A	117 A	107 A	102 A	85 A	68 A

4.0 Specifications

This subsection provides specifications for L-828/L-829 CCR (6.6 A/20 A).

Table 5: Class, Style and Power Ratings

Class	L-828/L-829 CCR Max Output Current	Style	Brightness Steps	Nominal Output Current	Power Ratings
1	6.6 A	1	3	4.8 A, 5.5 A, 6.6 A	2.5 - 30 kW
		2	5	2.8 A, 3.4 A, 4.1 A, 5.2 A, 6.6 A	
2	20 A	2	5	8.5 A, 10.3 A, 12.4 A, 15.8 A, 20 A	15 - 30 kW

Table 6: Power Factor

CCR	Power Factor
2.5 - 10 kW	0.90 minimum
15 - 30 kW	0.95 minimum

4.1 Efficiency

The efficiency of the regulator operated with rated input voltage into a full load having unity power factor is not less than the value shown in Table 7.

Table 7: Efficiency

CCR	Efficiency
2.5 - 25 kW	90% minimum
30 kW	92% minimum

4.2 Reactive Loading

The CCR maintains the output current within the limits of Table 9 for all brightness steps when the load is connected via isolating transformers, and the secondaries of 30 percent of the transformers become open-circuited. The load before opening the isolation transformer secondaries may be any value from half to full load. For regulators less than 10 kW loaded as specified above, the current remains below 6.8 amperes for the 100 percent brightness step.

Table 8: Output Current and Limits

Class	Style	Step	Nominal output amperes (A) root mean square (RMS)	Allowable range (A RMS)
1	1	B100	6.6	6.5 - 6.7
		B30	5.5	5.4 - 5.6
		B10	4.8	4.7 - 4.9
1	2	B5	6.6	6.5 - 6.7
		B4	5.2	5.1 - 5.3
		B3	4.1	4.0 - 4.2
		B2	3.4	3.3 - 3.5
		B1	2.8	2.7 - 2.9
2	2	B5	20.0	19.7 - 20.3
		B4	12.8	15.5 - 16.1
		B3	12.4	12.1 - 12.7
		B2	10.3	10.0 - 10.6
		B1	8.5	8.2 - 8.8

4.3 Resistive Loading

The regulator maintains the output current within the limits of Table 9 while powering any load between no load (or short circuit) and full load. For regulators 10 kW or larger, the regulation is maintained over the full range of environmental conditions specified in this section and for the input voltages specified in Table 5. For regulators less than 10 kW, the regulation is provided at nominal input voltage for all brightness steps.

4.4 Regulation

Refer to Table 9 for output current limits. Current regulation is obtained under the conditions listed in ["Environmental Operating Conditions"](#) on page 17 .

4.5 Protection Devices

L-828 CCRs have the following protection devices:

- Output open-circuit protection.
- Output overcurrent protection.
- Lightning arrestors on output terminals and bushings.
- Lightning arrestors on input terminals.
- Fuse protection of AC supply voltage of the Control PCB and brightness control voltage for Remote control.

4.6 Open-Circuit Protection

The regulator includes an open-circuit protective device to open the primary switch within 2 seconds after an open circuit occurs in the secondary. The device resets within 2 seconds after the control switch is turned off and re-energized, and cannot be tripped by switching the load circuits or other transients.

4.7 Overcurrent Protection

Regulators include an overcurrent protective device that opens the primary switch when the output current exceeds the 100 percent current (6.6 A or 20 A) by 5 percent. The device operates within 5 seconds after an overcurrent of 5 percent and within 1 second after an overcurrent of 25 percent. The device resets within 2 seconds after the control switch is turned off and re-energized. The overcurrent protection cannot be activated by a momentary (0.25 second) overcurrent caused by switching the load circuits and other transients.

4.8 Input Voltage

Input voltage is single phase 50/60 Hz AC. Regulators operate as required (see subsections *Resistive Loading* and *Reactive Loading* in this section) when the input voltage is anywhere between 95 and 110 percent of the nominal value. The regulator is designed to withstand momentary voltages up to 120 percent of nominal input voltage without shutting off or being damaged by such overvoltage so long as the duration of overvoltage excursions are not longer than 50 milliseconds and do not occur more than once per minute.

4.9 Built-In True-RMS Reading Ammeter, L-828 only

For the L-828 only, a flush-mounted analog True-RMS-reading ammeter mounted on the front of the regulator indicates the output current. The meter accuracy is ± 3.0 percent of the maximum output current.

4.10 Input Power Monitoring Option via ACE3™

The CCR can also be purchased adding the capability to provide input monitoring to the digital display, ACE3™ or incorporated into an ALCMS system. The option consists of adding a current transformer properly sized to the rating of the CCR that will interface to the URC4 CCR Controller PCB. When interfaced to an ACE3™ unit in conjunction with an ALCMS system, real time input monitoring and alarm recording is available.

4.11 Temperature Rise

The temperature rise of the transforming portion of the regulator is in accordance with ANSI C57.12.91 for air-cooled regulators.

5.0 Installation

This section provides instructions for installing L-828/L-829 constant current regulators (CCRs). Refer to the airport project plans and specifications for the specific installation instructions.

5.1 Introduction to Safety



CAUTION

Unsafe Equipment Use

This equipment may contain electrostatic devices, hazardous voltages and sharp edges on components

- Read installation instructions in their entirety before starting installation.
- Become familiar with the general safety instructions in this section of the manual before installing, operating, maintaining or repairing this equipment.
- Read and carefully follow the instructions throughout this manual for performing specific tasks and working with specific equipment.
- Make this manual available to personnel installing, operating, maintaining or repairing this equipment.
- Follow all applicable safety procedures required by your company, industry standards and government or other regulatory agencies.
- Install all electrical connections to local code.
- Use only electrical wire of sufficient gauge and insulation to handle the rated current demand. All wiring must meet local codes.
- Route electrical wiring along a protected path. Make sure they will not be damaged by moving equipment.
- Protect components from damage, wear, and harsh environment conditions.
- Allow ample room for maintenance, panel accessibility, and cover removal.
- Protect equipment with safety devices as specified by applicable safety regulations
- If safety devices must be removed for installation, install them immediately after the work is completed and check them for proper functioning prior to returning power to the circuit.

Failure to follow this instruction can result in serious injury or equipment damage

Additional Reference Materials



Important Information

- IEC - International Standards and Conformity Assessment for all electrical, electronic and related technologies.
- IEC 60364 - Electrical Installations in Buildings.
- FAA Advisory: AC 150/5340-26 (current edition), Maintenance of Airport Visual Aid Facilities.
- Maintenance personnel must refer to the maintenance procedure described in the ICAO Airport Services Manual, Part 9.
- ANSI/NFPA 79, Electrical Standards for Metalworking Machine Tools.
- National and local electrical codes and standards.

5.2 Unpacking

The equipment is shipped ready for installation. Handle equipment very carefully to prevent component damage. Unpack the carton upon receipt and check the contents and their condition. Note any exterior damage to the carton that might lead to detection of equipment damage.

If you note any damage to any equipment, file a claim with the carrier immediately. The carrier may need to inspect the equipment.



Note

Take care to maintain the unit in an upright position when handling the regulator.

5.2.1 Material Handling Precautions: Storage



CAUTION

Improper Storage

Store this equipment properly

- If equipment is to be stored prior to installation, it must be protected from the weather and kept free of condensation and dust.

Failure to follow this instruction can result in equipment damage

5.3 Installation Overview



CAUTION

The recommend lifting method for the regulators is to use a forklift from underneath the CCR frame. Four 3/4-inch ID lifting eye- bolts on the top corners of the CCR frame are provided per FAA specifications. If lifting eye-bolts are used, use either a portable hoist and sling(s) or sling(s) attached from forks on forklift. See Table 11 (dimensions and weights) before lifting.

5.3.1 Stacking Information

RELIANCE® Power CSF regulators can be stacked to minimize the floor space required in a vault. Standard 3/8"-16 x 3/4" hex head bolts are used to secure the regulators together. Regulators can only be stacked two high.

The following hardware is required to complete the stacking task:

- 1/2" or 13mm socket, 3/8" drive
- 3/8" drive rachet
- (4) 3/8"-16 x 3/4" Hex Head Bolts
- (4) 3/8" Flat Washers
- (4) 3/8" Lockwashers

To stack two regulators, complete the following steps:

1. Remove 4 eyebolts from bottom regulator. Retain all hardware.
2. Carefully stack top regulator onto bottom regulator.
3. Bolt the top regulator to the bottom regulator with the 3/8" bolts and washers.

5.4 Installation - wiring the CSF



CAUTION

Place the regulator inside a well ventilated room with sufficient clearance for personnel to inspect and maintain the unit.

Maintain a good air flow around the CCR.

Installation and operation of the CCR should be performed by personnel qualified to work on high voltage equipment. The high voltage involved with the unit makes it potentially dangerous and may be lethal if contacted by operating personnel.

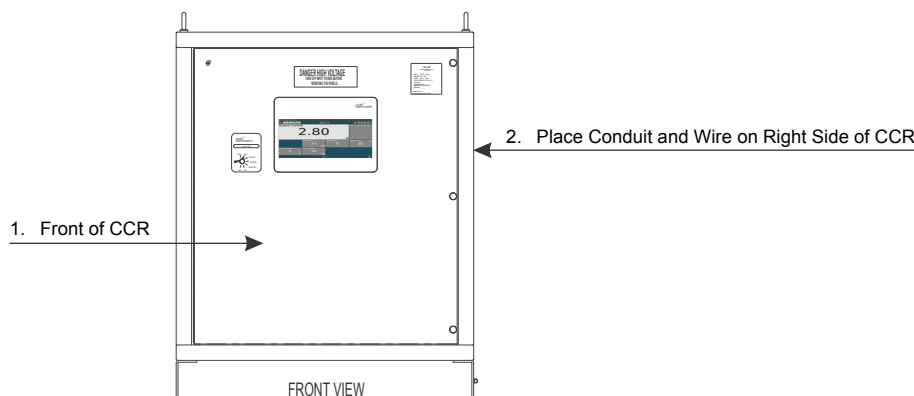
Place wiring for output, input, and remote control only on the right side of the CCR to prevent damage to the PCB that is located on the front Left side of the enclosure.

If output, input, and remote control wiring must enter from the left side of the enclosure then wiring must be then routed through conduit where it passes the PCB area. See Figure 6.

To install wiring, perform the following procedure:

1. Verify the input supply voltage corresponds to the voltage rating on the nameplate of the regulator.
2. Make sure the front panel rotary selector switch is set to the OFF position.
3. Ground the regulator by making an adequate ground wire (AWG 6 or larger) connection to the external earth ground lug on the regulator.
4. An appropriate disconnect-type cutout or circuit breaker shall be provided outside the regulator for the input power supply lines.
5. Short-circuit the output terminals TB2-1, TB2-2 using 6 AWG minimum wire to avoid lamp destruction in case of excessive current output. The SCO cutout, if present, may be also used for shorting the output.
6. Refer to Table 4 for the recommended input wire. Connect the power supply lines from the disconnect switch or main circuit breaker to the CCR input fuse block F1/F2. Tighten all connections.
7. Engage main circuit breaker or disconnect switch to energize the regulator.
8. Turn front panel rotary selector switch locally to all brightness steps, and verify that current values on the panel ammeter correspond to those in Table 12 for each brightness step.
9. Disengage the main current breaker or disconnect switch to de-energize the regulator.
10. Turn the rotary selector switch to OFF.
11. Connect remote control lines, if required, to remote control terminal block TB1.

Figure 6: Wiring on Right Side of CCR



Use AWG 14 max - 18 min, 300 V wire or larger. See ["Wiring Schematics"](#) for remote control connections.



Note

If the ADB Safegate Advanced Control Equipment (ACE3) is used with the Ferroresonant L-828 CCR, refer to the Advanced Control Equipment manual for wiring connections to remote control. Table 9 through Table 11 provide the necessary connections for the remote control (either 120 Vac or, +48Vdc). Terminal B1 (B10) does not need to be wired. Brightness step B1 (B10) occurs when the regulator is switched on.

Table 9: Remote Control Connections (3-Step/6.6 A)

For this remote intensity step...	Connect CCI to...
B10 (4.8 A)	CC
B30 (5.5 A)	CC, B30
B100 (6.6 A)	CC, B100
OFF	Not applicable

Table 10: Remote Control Connections (5-Step/6.6 A)

For this remote intensity step...	Connect CCI to...
B1 (2.8 A)	CC
B2 (3.4 A)	CC, B2
B3 (4.1 A)	CC, B3
B4 (5.2 A)	CC, B4
B5 (6.6 A)	CC, B5
OFF	Not applicable

Table 11: Remote Vac Control Connections (5-Step/20 A)

For this remote intensity step...	Connect CCI to...
B1 (8.5 A)	CC
B2 (10.3 A)	CC, B2
B3 (12.4 A)	CC, B3
B4 (15.8 A)	CC, B4
B5 (20 A)	CC, B5
OFF	Not applicable



Note

If more than one intensity command is connected, the CCR will activate at the highest intensity selected.



CAUTION

Make certain connections are tight and no wires are shorting across each other.

5.5 Check the wiring



CAUTION

Read installation instructions in their entirety before starting installation.
Incorrect wiring can damage regulator. Double check all connections.

1. Energize regulator and set rotary selector switch to REM. Operate the CCR by remote control, and verify correct current levels are obtained on all brightness steps.
2. Turn rotary selector switch to OFF and de-energize regulator (disengage disconnect switch or main circuit breaker). Remove short-circuit link between output terminals TB-2-1 and TB2-2.
3. Connect the 6.6 A or 20 A series lighting circuit to the output terminals/ bushings and tighten all connections.



Note

See table 12 for the location to connect the output wires. If a Series Cutout, (SCO) is present, see manual 96A0294.

4. Energize the regulator and re-verify that the current levels are correct in all steps.

Table 12: Input/Output Connections

CCR Size	Input Location	Output Location
2.5 thru 15kW with SCO	Top of each Fuse Block on the front of the component plate on the right hand side	Bottom of SCO
CSF 20kW/208 V CSF 30kW/208 V		Lightning Arrestors (VR1 and VR2) on back of the component plate
CSF 2.5, 4, 5, 7.5, 10 kW	Terminal Block (black) Front of the component plate on the right hand side	Lightning Arrestors (VR1 and VR2) on back of the component plate
CSF 15, 20, 25, 30 kW	Terminal Block (white) Front of component plate right hand side. Top of each Fuse Block in front of the component plate on the right hand side	Lightning Arrestors (VR1 and VR2) on back of the component plate

6.0 Operation

This section describes the proper operation of the CSF CCR and steps needed to setup proper operation when needed. This section also provides the operational procedures listed below for the L-828/L-829 constant current regulator (CCR).

- CCR control procedures
- CCR shutdown procedures
- CCR adjustment procedures
- SCO Cutout working positions

6.1 Operation Safety



CAUTION

Improper Operation

Do Not Operate this equipment other than as specified by the manufacturer

- Only qualified personnel, physically capable of operating the equipment and with no impairments in their judgment or reaction times, should operate this equipment.
- Read all system component manuals before operating this equipment. A thorough understanding of system components and their operation will help you operate the system safely and efficiently.
- Before starting this equipment, check all safety interlocks, fire-detection systems, and protective devices such as panels and covers. Make sure all devices are fully functional. Do not operate the system if these devices are not working properly. Do not deactivate or bypass automatic safety interlocks or locked-out electrical disconnects or pneumatic valves.
- Protect equipment with safety devices as specified by applicable safety regulations.
- If safety devices must be removed for installation, install them immediately after the work is completed and check them for proper functioning.
- Route electrical wiring along a protected path. Make sure they will not be damaged by moving equipment.
- Never operate equipment with a known malfunction.
- Do not attempt to operate or service electrical equipment if standing water is present.
- Use this equipment only in the environments for which it is rated. Do not operate this equipment in humid, flammable, or explosive environments unless it has been rated for safe operation in these environments.
- Never touch exposed electrical connections on equipment while the power is ON.

Failure to follow these instructions can result in equipment damage

6.2 CCR Control Procedures

This subsection describes the regulator operations in local and remote controls.

6.2.1 Local Control

See Switch (3-Step/5-Step). Refer to Output Current Tables below for output current when using local control. The front panel rotary selector switch is used for regulator local control. The rotary switch for the 3-step CCR has five positions; the rotary switch for the 5-step has seven positions. The regulator automatically maintains the output current within $\pm 1\%$ of the nominal value for the brightness position selected.

Figure 7: Switch (3-Step/5-Step)

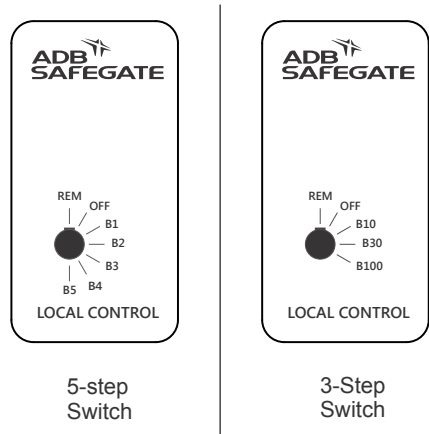


Table 13: Output Current from Rotary Switch (3-Step/6.6A)

If you set the rotary switch to the following...	The result is...
B10	4.8 A current output
B30	5.5 A current output
B100	6.6 A current output

Table 14: Output Current from Rotary Switch (5-Step/6.6 A)

If you set the rotary switch to the following...	The result is...
B1	2.8 A current output
B2	3.4 A current output
B3	4.1 A current output
B4	5.2 A current output
B5	6.6 A current output

Table 15: Output Current from Rotary Switch (5-Step/20 A)

If you set the rotary switch to the following...	The result is...
B1	8.5 A current output
B2	10.3 A current output
B3	12.4 A current output
B4	15.8 A current output
B5	20 A current output

6.2.2 Remote Control

See Remote Control Table for instructions on how to set up and use the CCR remote control.

Table 16: Remote Control

If...	Then...
The rotary switch is set to position REM and remote control wiring is connected to remote control terminal block TB1 on the regulator	Remote control of the regulator is possible. The output current of the regulator will correspond to the brightness setting energized by remote 120 Vac or 48 Vdc control signals.
Switch is set to OFF	Remote control signals will not operate the regulator; that is, turn the regulator on to a particular brightness setting or turn the regulator off.
No remote control connections exist on terminal block TB1 (switch is set to REM)	The position REM becomes an additional OFF position; that is, the regulator is de-energized.

6.2.3 CCR Door Interlock

The door interlock disables remote and local control of the CCR when the door is opened. If the door is opened while the CCR is running, the CCR will shut OFF.

This is to protect personnel from coming into contact with high voltage electronics.

NOTE: Power to the output terminals is now off, and the regulator cannot be energized by remote control signals. **Power is still present on the input power terminals and on the internal control circuitry.**

To bypass the interlock, pull out the plunger of the interlock switch. This will allow remote and local control of the CCR with the door open.

6.2.4 CCR Shutdown Procedure

See Figure in Local Control. To shut down the CCR, set the rotary switch to position OFF.

NOTE: Power to the output terminals is now off, and the regulator cannot be energized by remote control signals. Power is still present on the input power terminals and on the internal control circuitry.

To remove input power, disengage disconnect switch or external circuit breaker.

6.3 CCR Adjustment Procedures

This subsection provides regulator adjustment procedures.



Note

The regulator has been adjusted at the factory to provide the nominal output current levels as given in Table 16. If the current level settings need to be adjusted, read the following warning statement before proceeding.



CAUTION

Read the instructions in their entirety before starting calibration procedures.

Only personnel qualified to work on high voltage systems should attempt to make any adjustments on the constant current regulator.

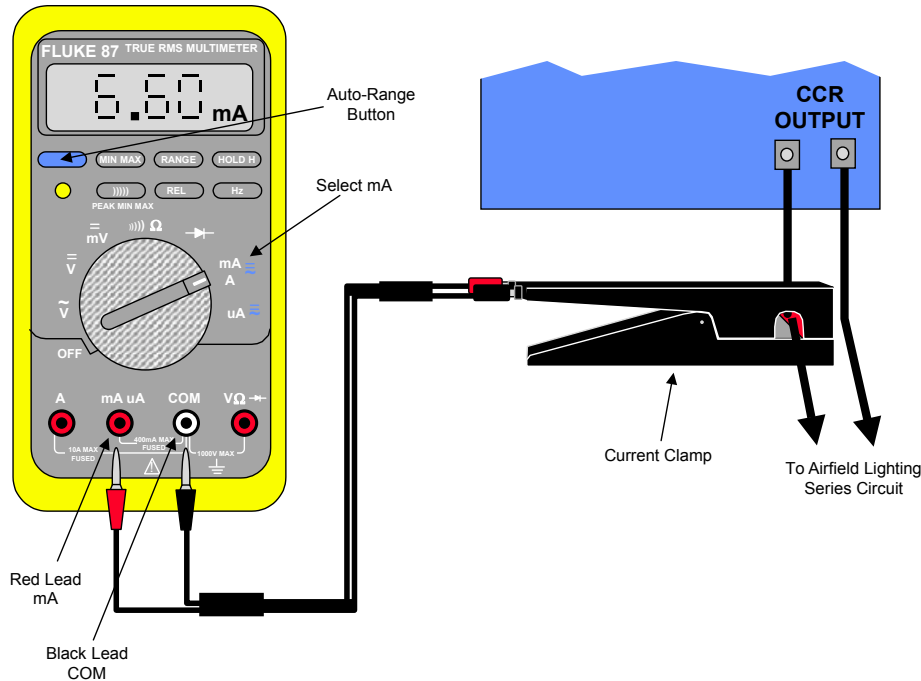
Turn the rotary selector switch on the front panel of the regulator to position OFF. Remove input power before servicing control circuitry.

Never service the regulator when it is in protective shutdown mode, Remote controls or power fluctuations can restart the regulator.

To adjust the output current, perform the following procedure:

1. Connect a clamp-on true RMS reading instrument (such as a Fluke 87 multimeter with a current clamp) around one of the output current leads. See Figure 24.
2. If the optional current clamp test point is present the clamp-on instrument on the CCR component plate should be utilized.

Figure 8: Output Current Clamp



Note

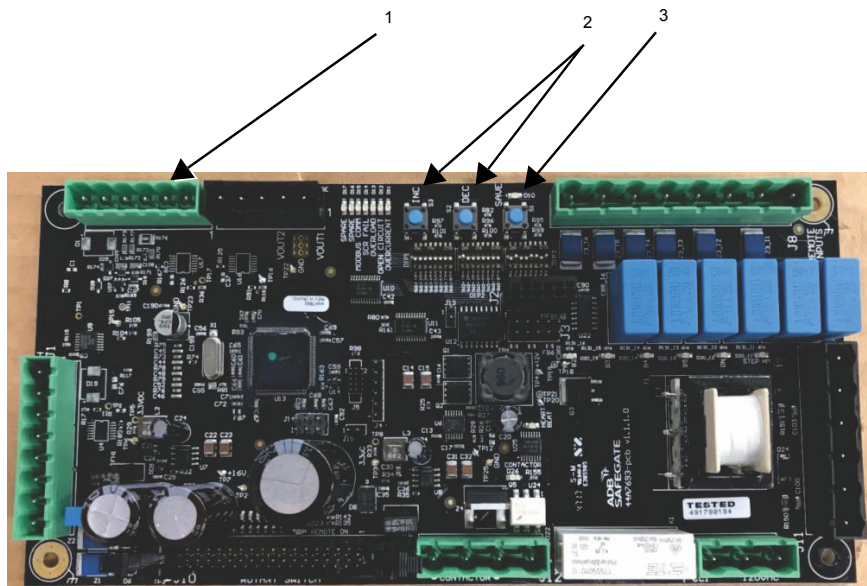
Make sure the meter is set on the AC current scale.

Because the output current waveform is not a true sine wave, the ammeter must be of the True-RMS (root mean squared) type. Field instruments such as clamp-on ammeters and Simpson voltmeters will give erroneously low readings.

6.3.1 Adjusting Output Current (no ACE3)

Current adjustments on regulators with ACE3 must be done from the ACE3 touchscreen display (see the ACE3 manual 96A0500 in our product center at www.adbsafegate.com). Adjusting the CCR over current detection level.

Figure 9: Regulator URC4 Control PCB



To adjust the output current of Regulator Control Board, perform the following procedure:

1. For 3-step operation, verify that DIP switch Bank 1 Position 2 is ON. For 5-step operation, verify that DIP switch Bank 1 Position 2 is OFF. .
2. Turn on the CCR and set local control switch to the highest intensity step, B5 for 5-step CCR, B100 for a 3-step CCR.
3. The external True-RMS ammeter should read 6.60 ± 0.1 amps or 20 ± 0.3 amps for 20A regulators. If the reading is outside of this range, adjust the output current with buttons INC and DEC (Figure 23, Item 2) on the Control PCB until the correct current is obtained. Press and hold the SAVE button (Figure 23, Item 3) for two seconds to save the setting.
4. Turn off the CCR. Remove the short from the output and apply the field load.
5. Again, turn on the CCR and set local control switch to the highest intensity step, B5 for 5-step CCR, B100 for a 3-step CCR.
6. The external True-RMS ammeter should read 6.60 ± 0.1 amps or 20 ± 0.3 amps for 20A regulators. If the reading is outside of this range, adjust the output current with buttons INC and DEC (2) on the Control PCB until the correct current is obtained. Press and hold the SAVE button (3) for two seconds to save the setting.

NOTE: Each CCR output current step is independently adjustable and must be independently saved.

7. Set the local switch to next to the lowest brightness step, and verify that the True-RMS ammeter reading corresponds to current tables.
8. If the reading is not in the current value range given in the Tables, adjust the appropriate step until the correct current value is obtained.
9. Repeat Step 2 for the remaining lower brightness step(s).

When the output current adjustment has been completed, turn off the CCR.

6.3.2 Adjusting Overcurrent Control Board

Current adjustments on regulators with ACE3 must be done from the ACE3 touchscreen display (see the ACE3 manual 96A0500 in our product center at www.adbsafegate.com) Adjusting the CCR over current detection level.



Note

Before adjusting the Over Current Detection level, set up the regulator and adjust the output current per the **ADJUSTING THE CCR OUTPUT CURRENT** section of this section.



Note

The Over Current setting is pre-set and should normally not need to be adjusted.

To adjust the overcurrent, perform the following procedure:

1. Short the output of the CCR so the field load cannot be damaged by an over current situation during the adjustment.
 2. Set DIP switch Bank 1 Position 3 to ON for adjusting the 105% overcurrent set point. To adjust the 125% overcurrent set point set DIP switch Bank 1 Position 4 to ON.
 3. Turn the local switch to the highest brightness step, B5 for 5-step CCR, B100 for a 3-step CCR. The True-RMS ammeter should read 6.93 amps or 21 amps for 20A regulators. When adjusting the 125% set point the current should read 8.25 amps or 25 amps for 20A regulators.
-



Note

The SAVE LED (Figure 24, Item 4) will light when you are in the Over Current Adjustment Mode.
The CCR output current will increase to the level previously set as the Over Current level. This will be above 6.6 amps.

4. Press the INC or DEC buttons (Figure 23, Item 2) until you reach the desired Over Current detection level.
5. Press and hold the SAVE button for two seconds. .
6. Remove the short from the CCR output and apply the field load.

6.4 SCO Operation

This subsection provides the SCO cutout working positions.



DANGER

ARC FLASH AND ELECTRIC SHOCK HAZARD

Allow only qualified personnel to perform maintenance, troubleshooting, and repair tasks.

- Only persons who are properly trained and familiar with ADB Safegate equipment are permitted to service this equipment.
- An open airfield current circuit is capable of generating >5000 Vac and may appear OFF to a meter.
- Never unplug a device from a constant current circuit while it is operating. Arc flash may result.
- Disconnect and lock out electrical power.
- Always use safety devices when working on this equipment.
- Follow the recommended maintenance procedures in the product manuals.
- Do not service or adjust any equipment unless another person trained in first aid and CPR is present.
- Connect all disconnected equipment ground cables and wires after servicing equipment. Ground all conductive equipment.
- Use only approved ADB Safegate replacement parts. Using unapproved parts or making unapproved modifications to equipment may void agency approvals and create safety hazards.
- Check the interlock systems periodically to ensure their effectiveness.
- Do not attempt to service electrical equipment if standing water is present. Use caution when servicing electrical equipment in a high-humidity environment.
- Use tools with insulated handles when working with airfield electrical equipment

Failure to follow these warnings will result in death or equipment damage.

Refer to [Table 17](#) for the different working positions.



WARNING

Switch off the constant current regulator before manipulating the cutout.

Table 17: Cutout Working Positions

	Position A	Position B	Position C
Mode of operation	Allows the regulator to deliver current to the series circuit.	Maintenance can be done safely on the series circuit.	The series circuit insulation versus ground can be measured by applying the measurement voltage, max 9000 V DC, between the measurement socket (Item 3, Figure 2) and the ground strip (Item 8, Figure 2).
Diagram			
Cover			
Handle is	horizontal	turned 90° CCW from position A	turned 270° CCW from position A
The series circuit is	connected to the CCR	Disconnected from the CCR, shorted and grounded	disconnected from the CCR, shorted and connected to the measurement socket (Item 3, Figure 2)
The CCR is	delivering current to the series circuit	shorted and grounded	shorted and grounded
The interlock switch is	activated and allows the CCR to be ON	not activated and inhibits the CCR to be ON	activated and allows the regulator to be ON (operation in short circuit)
The cover	can be locked by the key	can be locked by the key	can be locked by the key

Notes

- ¹ The position of the cover intermediate between B and C, that is, turned 180 degrees from position A, cannot be used and the cover cannot be plugged into the body.
- ² An activated interlock switch means that the normally open contact is closed and that the normally closed contact is open. For interlocking with the CCR, only the normally open contact will be used.

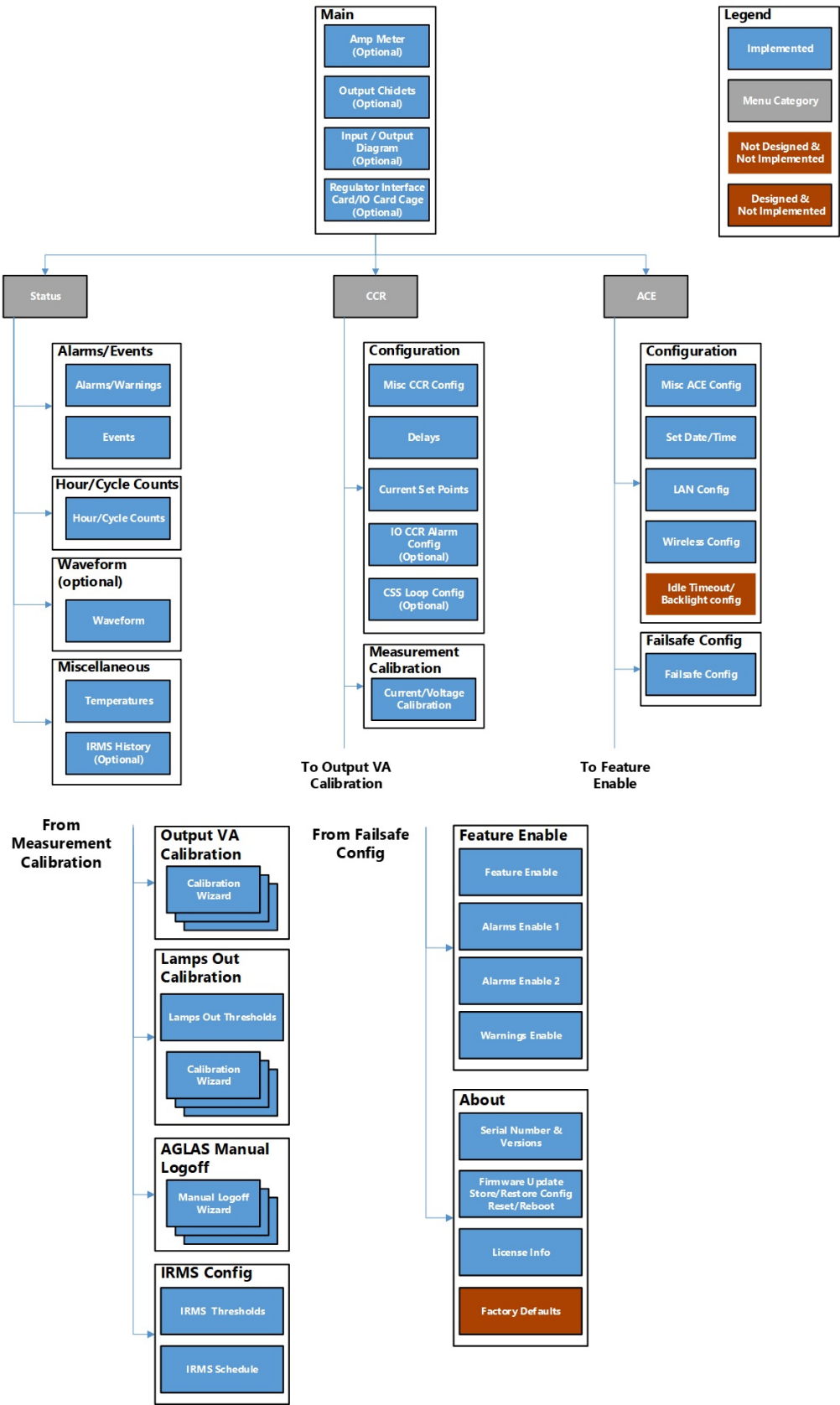
7.0 Graphics User Interface (GUI)

The ACE3 graphic user interface (GUI) consists of a 7-inch 800 x 480 pixel full-color LCD touchscreen. In typical modes of operation, the ACE3 will display several tiles, which contain all available output data. The user can select the individual tiles to make it more prominent on the screen. Other data available on the screen include:

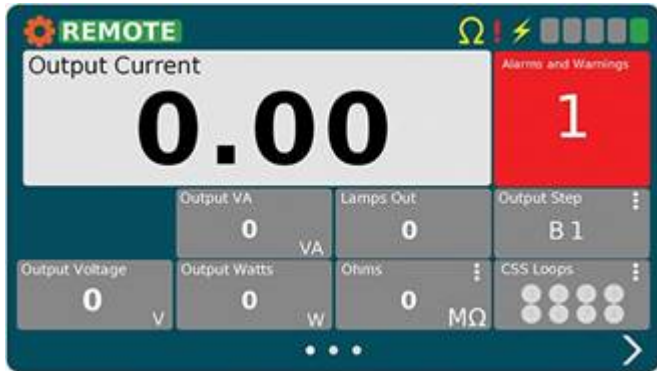
- Brightness step
- Remote/Local
- Primary power present / loss of power
- Communication
- IRMS status
- CCR Cycle Count
- Total Run Time
- Run Time per Step

The ACE3 GUI also contains a localized event database to allow the user to view alarms/warnings for the individual device without the need to interface with the higher level control system.

HMI Screen Map



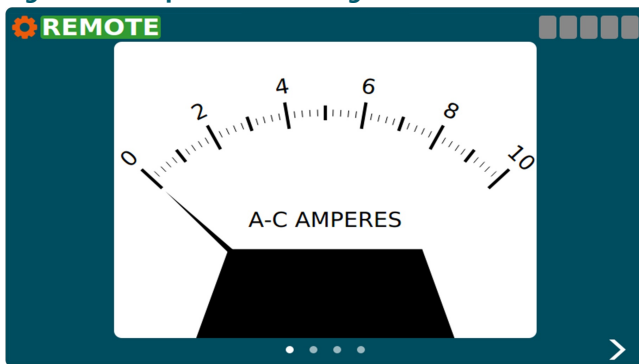
Main Display



The main screen is the first usable screen (not the splash screen) the user sees after starting the ACE3 (except when in L828 Display mode). The page is laid out with a header at the top and the body below it. The body contains a large display which shows the primary item being monitored.

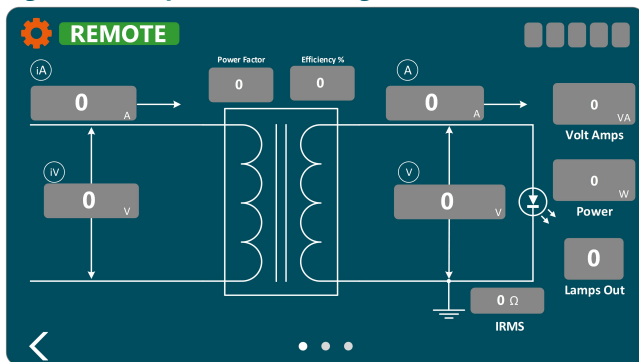
There are four views associated with the main screen which can be shown or hidden based on the ACE3 configuration.

Figure 10: Output Current Gauge



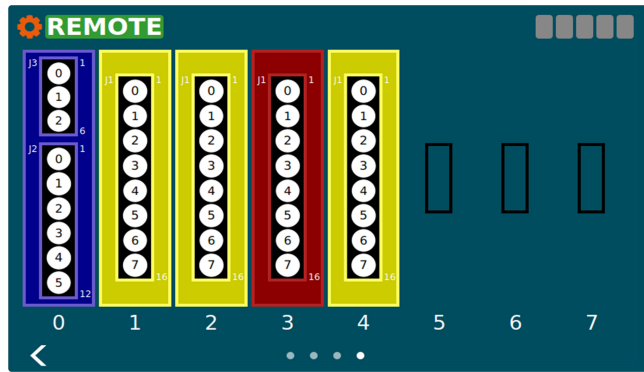
This view is shown when the ACE3 mode is "CCR" and the display mode is L828 or when the "Display Analog Current Gauge" feature is enabled.

Figure 11: Output View and Diagram View



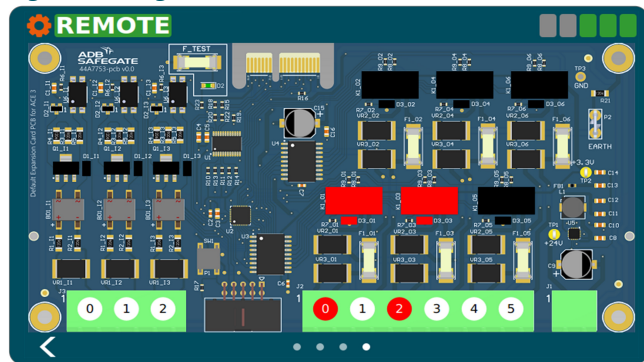
These views are shown when the ACE's mode is "CCR". The first view shows all of the output power related applications. The second view contains input power (if enabled) and output power values arranged on an electrical diagram. If the ACE's mode is "IO" neither the Output View nor the Diagram View will be displayed.

Figure 12: IO Card Cage View



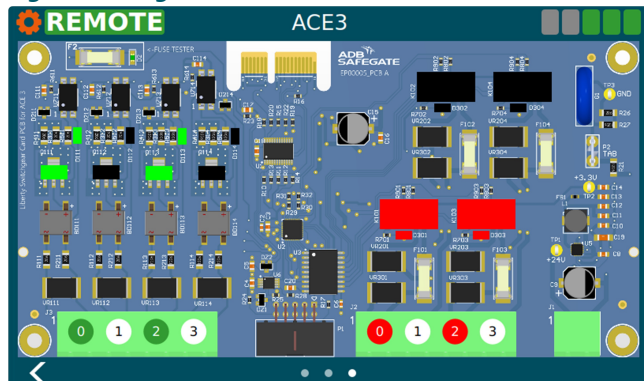
This view is shown when an IO card cage is installed. It shows what type of card is installed in which slot. Blue = Regulator Interface Card, red = output card, yellow = input card. These colors correspond to the actual color of the PCB. If the ACE's Mode is "IO" the outputs on the Regulator Interface Card and output cards can be toggled by touching the circle corresponding to the channel. The user will have to be in control before they can change the output. Touching an output while not in control causes the "Override Control" popup to be opened asking the user to take control. The channels on the output cards will turn red and input cards will turn green when the channel has gone high.

Figure 13: Regulator Interface Card View



This view is shown when only the Regulator Interface Card is installed with no card cage. If the ACE's Mode is "IO" the outputs on the Regulator Interface Card can be toggled by touching the circle corresponding to the channel. The user will have to be in control before they can change the output. Touching an output while not in control causes the "Override Control" popup to be opened asking the user to take control. The board components, LED, and channel indicator on the card will turn red for outputs and green for inputs when activated.

Figure 14: Regulator Interface Card View (4x4 Card)

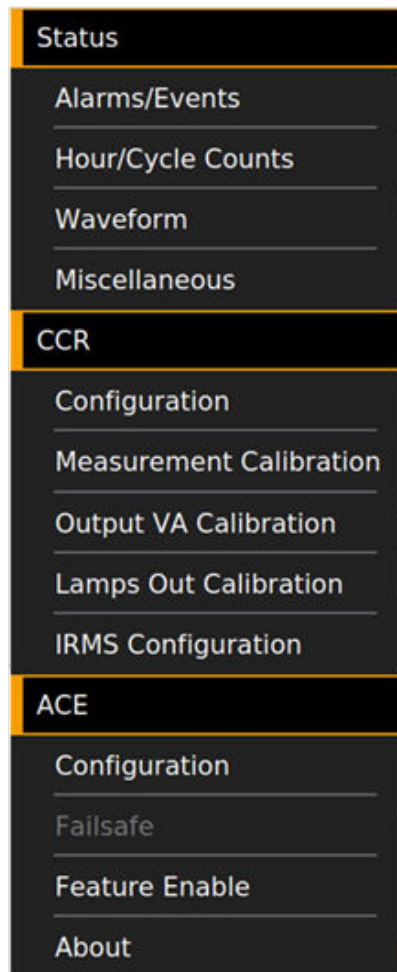


This view is shown when only the 4x4 Regulator Interface Card is installed in a URC4 integrated CCR. The user will have to be in control before they can change the output. Touching an output while not in control causes the "Override Control" popup to be opened asking the user to take control. The board components, LED, and channel indicator on the card will turn red for outputs and green for inputs when activated.




The user can switch between pages by using the navigation arrows at the bottom left and right of the screen. A page indicator located at the bottom center of the screen shows which page the user is on.

7.1 Menu Screen

Menu Overview



The menu will allow the user to navigate away from the main screen to various status and config screens. It is broken down into three sections "Status", "CCR", and "ACE". Under each section will be screens related to the section title.

The menu will slide out from the left of the screen when the user presses the  icon. The menu will slide back off the screen after the user has touched somewhere outside of the menu. Selecting an item from the menu will replace the main screen with the chosen screen. The menu icon  will change to a left pointing arrow  indicating you can go back from the newly opened screen.

Status

Alarms/Events – This will display the Alarms/Warnings/Events pages

Hours/Cycle Counts – This will display the built-in Hour/Cycle counter

Waveform – This will display a graphical representation of the input and output electrical characteristics

Miscellaneous – This page displays the internal temperature page and IRMS Viewer page

CCR

Configuration – This displays the page used for configuring CCR parameters

Measurement Calibration - This displays the page used for calibrating the output measurement of the CCR

Output VA Calibration - This displays the page used for calibrating the VA measurement of the CCR

Lamps Out Calibration - This displays the page used for calibrating Lamps Out

IRMS Configuration - This displays the page used for configuring IRMS schedule and parameters

ACE

Configuration – This displays the page used for configuring ACE parameters

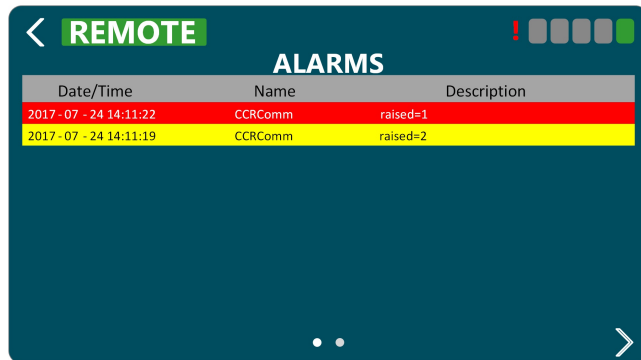
Failsafe - This displays the page used for configuring failsafe parameters

Feature Enable - This displays the page used for enabling/disabling features, as well as enabling/disabling desired warnings and alarms

About – This page displays serial number and firmware information, as well as backup and restore functions

7.1.1 Alarms View

Figure 15: Alarms and Warnings Screen (Alarms View)



Date/Time	Name	Description
2017 - 07 - 24 14:11:22	CCRComm	raised=1
2017 - 07 - 24 14:11:19	CCRComm	raised=2

The Alarms and Warnings Screen will show all currently active alarms (red) and warnings (yellow).

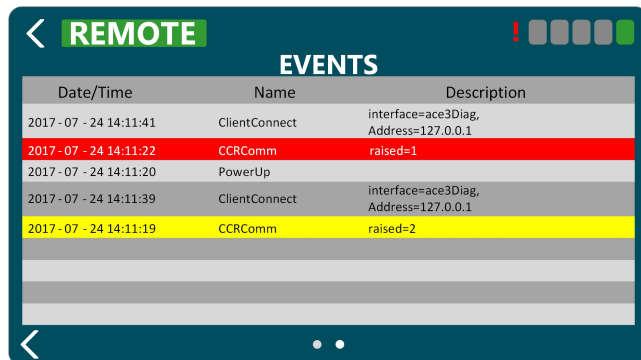
Columns are follows:

- Date/Time - The date/time the alarm/warning occurred
- Name - The name of the alarm/warning
- Description - A user friendly description of the alarm/warning

The Alarm View shows the user the current alarms and warnings. Alarms/warnings that are cleared will not be shown on this screen. The list of alarms/warnings will be sorted by date/time.

7.1.2 Events View

Figure 16: Alarms and Warnings Screen (Events View)



Date/Time	Name	Description
2017 - 07 - 24 14:11:41	ClientConnect	interface=ace3Diag, Address=127.0.0.1
2017 - 07 - 24 14:11:22	CCRComm	raised=1
2017 - 07 - 24 14:11:20	PowerUp	
2017 - 07 - 24 14:11:39	ClientConnect	interface=ace3Diag, Address=127.0.0.1
2017 - 07 - 24 14:11:19	CCRComm	raised=2

On the Alarms and Warning screen the event view shows a history of alarms (red), warnings (yellow), and events (grey).

Columns are follows:

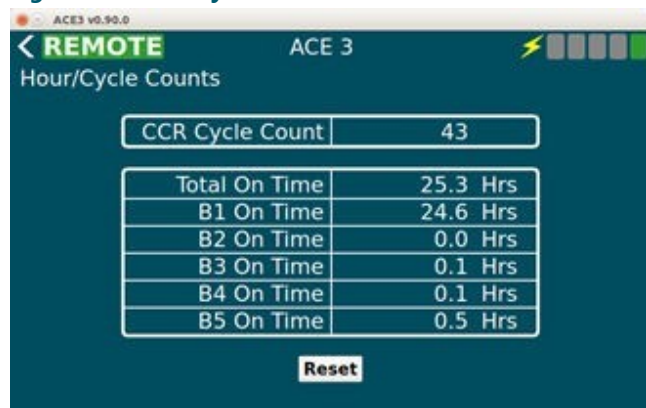
- Date/Time - The date/time the alarm/warning/event occurred.
- Name - The name of the alarm/warning/event.
- Data - Information pertaining to the event.

The event view shows the time an alarm or warning started and the time it stopped. Entries which are for started alarms/warnings will be colored red or yellow. Alarms/warnings will have grayed out text and will not be red or yellow when the condition causing them has ended. General informational events will not be colored and will have regular text.

The event view is reachable by navigating right on the Alarms and Warnings Screen.

7.1.3 Status Menu – Hours/Cycle Count

Figure 17: Hour/Cycle Count Screen



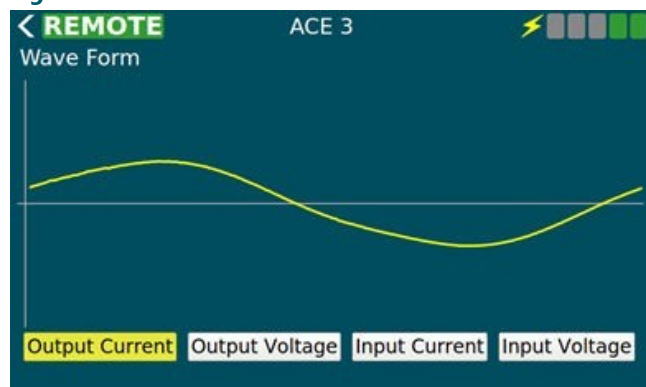
Note

Only the hour counters per step and cycle count will be tracked.

The Hour/Cycle Count screen will consist of one view. This view shows how long the CCR has been on in each step and how many times the CCR was cycled (turned from off to on). At the bottom of the screen there is a reset button which will send a command to reset all statistics.

7.1.4 Status Menu – Waveform

Figure 18: Wave Form Screen



The wave form screen displays a wave form for:

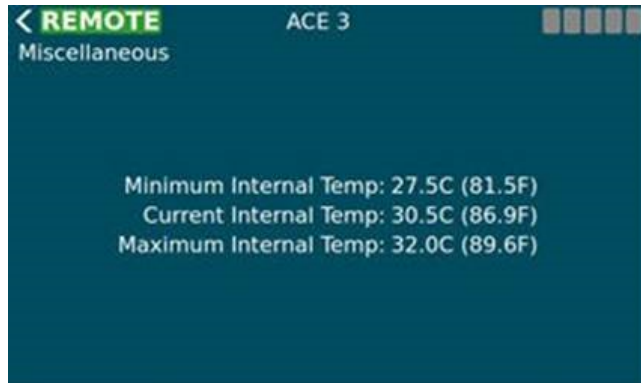
- Output Current
- Output Voltage

- Input Current
- Input Voltage

The data will be in the shape of the wave and won't give exact measurements to the user. There are buttons along the bottom to turn on and off each wave form allowing the user to select which data they wish to view. The display a wave form screen will only update a few times a second to give the user an idea what the wave form looks like but **CANNOT** replace an oscilloscope.

7.1.5 Status Menu – Miscellaneous

Figure 19: Status Menu – Miscellaneous



The miscellaneous screen will contain small items which don't warrant their own page. Logical groups will be broken out into separate views on the miscellaneous page.

The Temperature view displays ambient temperature in both Celsius and Fahrenheit values. It also shows the min and max ambient temperature since the device was started. This information is not persisted through power cycles.

Figure 20: Status Menu – Miscellaneous



The IRMS History view allows the user to query IRMS data from the past and display it in a graph form so the user can notice trends. The user can select duration of 1 hour to 1 year. If a circuit selector is enabled a loop filter will appear at the top of the view and can be used to filter data based on loops which are being monitored.

7.1.6 CCR Menu - Configuration

The CCR Info Config screen is a set of views used to configure items related to CCR operation. This screen is disabled if the Mode config item on the ACE Info Config Screen is not set to "CCR" which indicates the ACE 3 is attached to a CCR.

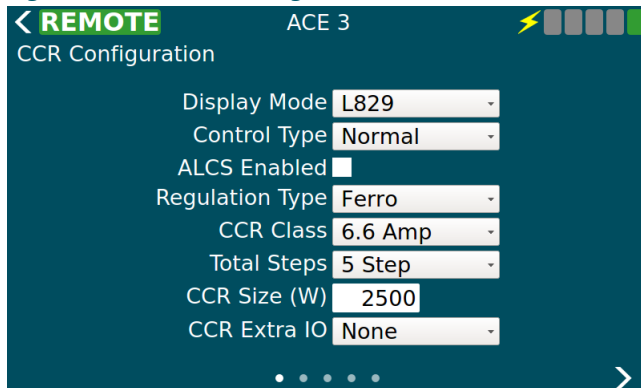
7.1.6.1 Screen 1

The first page has parameters which give general information about the CCR the ACE is attached to.

- Display Mode - This modifies how the HMI presents itself to the user. L828 mode shows the Output Current gauge View only.
- Control Type - How the attached regulator is controlled

- ALCS Enabled - Indicates an ALCS system is connected to the ACE to monitor and control it. Checking this allows the ACE to enter into the failsafe mode when there are not controlling clients.
- Regulation Type - The type of regulator the ACE is connected to. This is disabled when the "Control Type" is "Integrated".
- CCR Class - CCR output current rating. This is disabled when the "Control Type" is "Integrated".
- Total Steps - The max number of steps for the CCR. This is disabled when the "Control Type" is "Integrated".
- CCR Size (W) - The size of the CCR in watts. This is disabled when the "Control Type" is "Integrated".
- CCR Extra IO – This enables communication to the IO backplane for a non-IO ACE mode. ACE mode is set in the ACE configuration menu.

Figure 21: CCR Info Config Screen 1

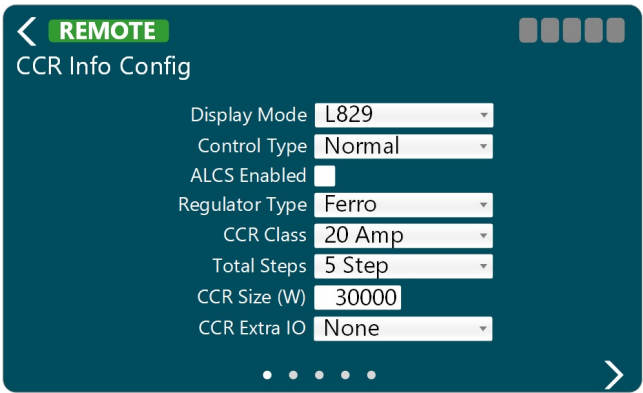


The following table describes the configurable parameters on view 1:

Control	Value	Description
Display Mode	L828	Shows the analog ammeter gauge only
	L829	Shows the full user interface
	ALCS	Currently the same as L829
Control Type	Integrated	ACE is integrated with URC4 and uses serial AIP to control the CCR
	Normal	ACE uses a Default Card to control the CCR
	Separate CC	ACE uses a Default Card and has an IO reserved to CC line
	Binary	Not Implemented yet, will be binary step control
ALCS Enabled	True	Failsafe, as configured, will be enforced Commanded step is displayed in step bars (upper right)
	False	Failsafe is disabled Reported step is displayed in step bars (upper right)
Regulation Type	Ferro	CVM2 will use Ferro Lamps Out Algorithm Lamps Out Calibration will be two phase
	Thyristor	CVM2 will use Thyristor Lamps Out Algorithm Lamps Out Calibration will be three phase
CCR Class	6.6	For 6.6 amp series circuits
	20	For 20 Amp series circuits
Total Steps	3 Step	The CCR has three steps B10, B30, B100
	5 Step	The CCR has five steps B1 - B5
CCR Size (W)	Watts	Sets open circuit voltage set point to 120% value Sets over load voltage set point to 110% value

CCR Extra IO	None	ACE doesn't monitor extra IO slots
	Standard	ACE monitors for output in slot 4, input in slot 6
	Extended	ACE monitors for output in slots 4 & 5, input in slots 6 & 7

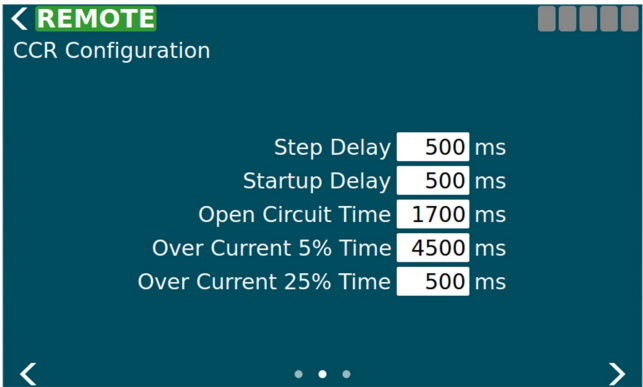
Figure 22: CCR Info Config Screen 1 for 20A CCRs



7.1.6.2 Screen 2

The Timings view allows the user to change various delays and timeouts. These timings are for operations such as changing the step or alarm conditions such as how long to stay in a 5% over current condition before generating the Over Current Alarm.

Figure 23: CCR Info Config Screen 2



The following table describes the configurable parameters on view 2:

Step Delay	milliseconds	Amount of time to pause between steps when changing CCR step
Startup Delay	milliseconds	Amount of time to pause between off and step 1
Open Circuit Time	milliseconds	Amount of time before open circuit is declared
Over Current 5% Time	milliseconds	Amount of time 5% over before over current is declared
Over Current 25% Time	milliseconds	Amount of time 25% over before over current is declared

7.1.6.3 Screen 3

The Current Set Point view allows the user to change the expected min/max/nominal currents for each step as well as the over current set points for the 5% and 25% over current conditions.

Figure 24: Current Set Point

CCR Configuration Current Set Points

	B1	B2	B3	B4	B5	
Max	2900	3500	4200	5300	6700	mA
Nom	2800	3400	4100	5200	6600	mA
Min	2700	3300	4000	5100	6500	mA
					5% OVC Set Point	6930 mA
					25% OVC Set Point	8250 mA

Figure 25: Current Set Point for 20A CCRs

CCR Configuration Current Set Points

	B1	B2	B3	B4	B5	
Max	8200	10000	12100	15500	19700	mA
Nom	8500	10300	12400	15800	20000	mA
Min	8800	10600	12700	16100	20300	mA
					5% OVC Set Point	21000 mA
					25% OVC Set Point	25000 mA

7.1.6.4 Screen 4

The IO CCR Alarm view allows the user to configure alarms to be generated when the state of an input channel changes. The following information is displayed on the page and some things can only be changed when in advanced mode.

- Enabled - If this alarm will be generated based on input state changes.
- Slot - (only in advanced mode) The slot the card occupies in the IO card cage.
- Channel - (only in advanced mode) The channel on the card to monitor for this alarm.
- Polarity- (only in advanced mode) Determines if the alarm is generated when the input channel goes low or high. None of the changes will take effect until the "Set" button has been pressed next to each alarm (default low).

Figure 26: I/O CCR Alarm

CCR Info Config IO CCR Alarm

	Slot	Chan	Pol	
CcrPower <input checked="" type="checkbox"/>	0	6	Low	Set
Overload <input type="checkbox"/>	3	0	Low	Set
OpenCircuit <input type="checkbox"/>	3	1	Low	Set
OverCurrent <input type="checkbox"/>	3	2	Low	Set
LampsOut <input type="checkbox"/>	3	3	Low	Set
IncorrectCurrent <input type="checkbox"/>	3	4	Low	Set
LowVA <input type="checkbox"/>	3	5	Low	Set
RemoteLocal <input type="checkbox"/>	0	7	Low	Set
CcrProShutdown <input type="checkbox"/>	3	6	Low	Set
CcrDoorAjar <input type="checkbox"/>	0	8	Low	Set

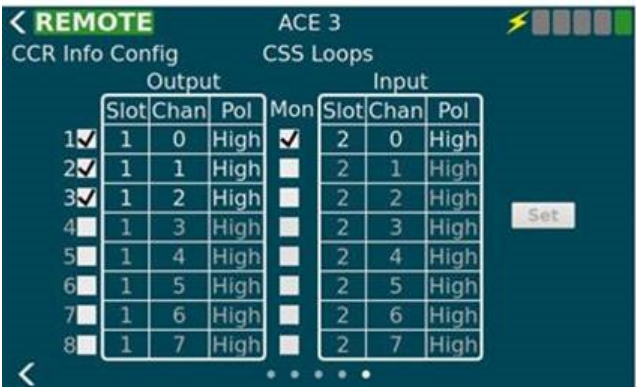
7.1.6.5 Screen 5

The CSS Loops View is used to set the various config parameters for CSS loop setup. This view will only be available if the "Circuit Selector" feature is enabled on the Feature Enable page. It allows the user to configure the following parameters for each loop.

- Enabled - If this loop is installed
- Output Slot - (only in advanced mode) The slot the card occupies in the IO card cage
- Output Channel - (only in advanced mode) The channel on the card to set for this loop
- Output Polarity - (only in advanced mode) Active high or low
- Monitored - Determines if the IO line is monitored which enables the input config parameters below
- Input Slot - (only in advanced mode) The slot the card occupies in the IO card cage
- Input Channel - (only in advanced mode) The channel on the card to set for this loop
- Input Polarity - (only in advanced mode) Active high or low (default high)

None of the changes will take effect until the "Set" button has been pressed.

Figure 27: CSS Loops



Note
Enabled output slots must be consecutive.

Note
These values are read only if the "cssAdvancedConfig" is absent (default) or set to false in the ace.ini file. If the "cssAdvancedConfig" is set to true then the **slot, channel, polarity**.
A current clamp and True RMS multimeter are required to perform this calibration.

7.1.7 CCR Menu – Measurement Calibration

The Calibration screen is used to calibrate the Output Voltage, Output Current, Input Voltage, and Input Current. The calibrate button at the bottom becomes active when one or more complete units of calibration values have been filled in.

Figure 28: Calibration Screen

	ACE Value	True RMS Value	
Output Current	0		Go to B5
Output Voltage B1	0		Go to B1
Output Voltage B5	0		Go to B5
Input Current	1200		
Input Voltage	120		

Calibrate

You will need a True RMS Multimeter and a current clamp.

1. Ensure the CCR switch is in Remote.
2. On the ACE3 screen, select **Go to B5**.
3. Select **Override Control**. (see Figure 29)
4. Using your True RMS multimeter and test leads, measure the input voltage of the CCR and input the value in the **Input Voltage** box.
5. Using your True RMS multimeter and current clamp, measure the input current of the CCR and input the value in the **Input Current** box.
6. Using your True RMS multimeter and current clamp, measure the output current of the CCR and input the value in the **Output Current** box.
7. After a calibration value has been entered a red "X" appears next to it allowing the user to reset that value if they want to calibrate again.
8. Select **Calibrate**.

Figure 29: Calibration Screen Override

	ACE Value	True RMS Value	
Output Current	0		Go to B5
Output Voltage B1	0		Go to B1
Output Voltage B5	0		Go to B5
Input Current	1200		
Input Voltage	121		

Calibrate

The ACE Value column displays the currently reported value until the True RMS Value column has been filled in. The ACE Value column will then stop updating until the calibrate button is 'pressed' or the value is reset with the red "X".

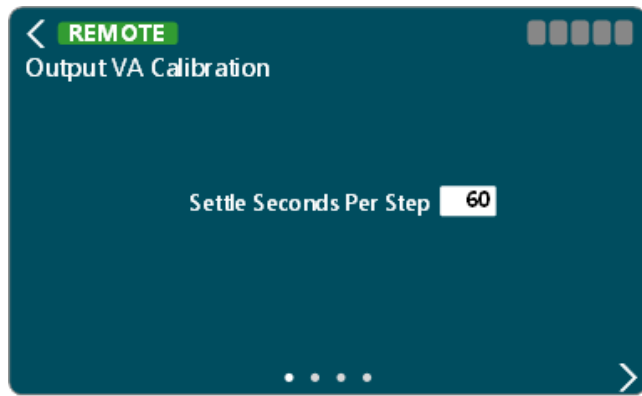
Figure 30: Calibration Screen with the red X shown

	ACE Value	True RMS Value	Reset	
Output Current	6597			Go to B5
Output Voltage B1	402	405 V	X	Go to B1
Output Voltage B5	1500	1500 V	X	Go to B5
Input Current	4300			
Input Voltage	119			

Calibrate

7.1.8 CCR Menu – VA Calibration

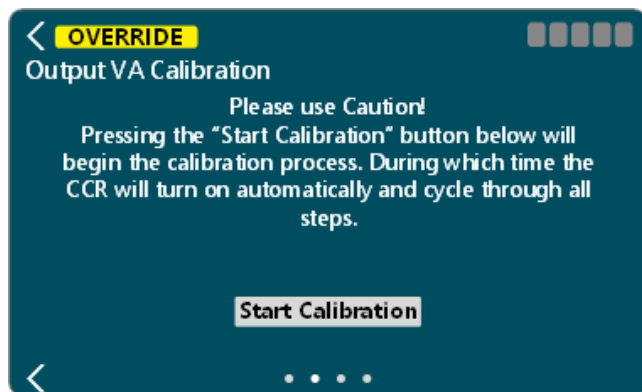
The first page of the Output VA Calibration provides a box to adjust the settling time for each step that the ACE3 will wait before taking readings. This will allow any circuit noise that occurs during step change to settle before measuring.



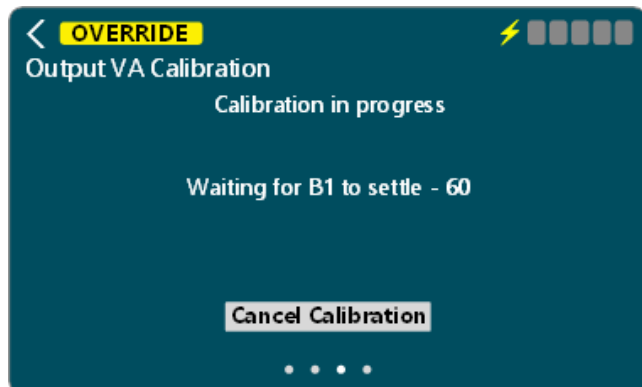
Once the value has been set, select the  button to move to the next page

The second page is where the calibration can begin. Be aware that the CCR will energize and cycle through all available steps.

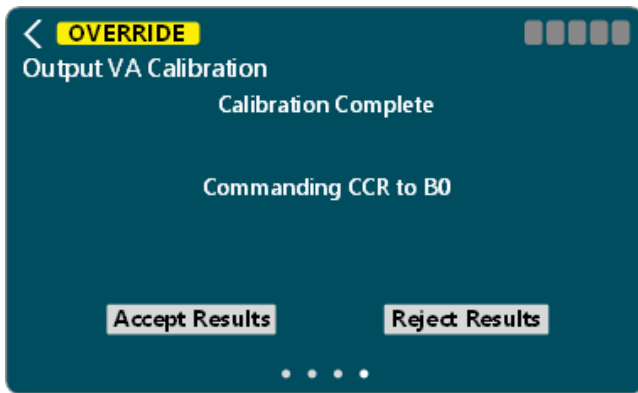
Press **Start Calibration** to begin



During calibration, the user will be given the ability to cancel the calibration operation, if necessary.




Once the calibration has completed the measurements at all steps, it will give you the ability to **Accept Results** or **Reject Results**.

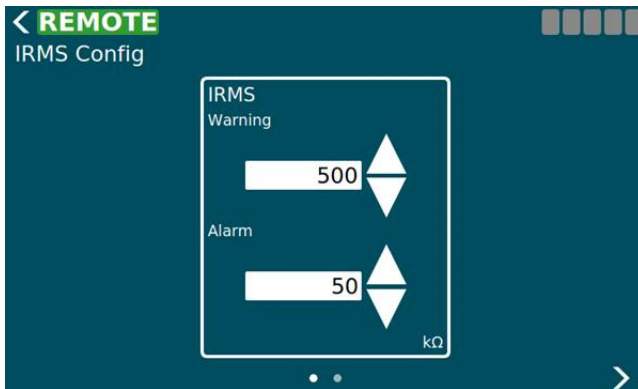


Once the results have been accepted or rejected. The calibration will complete.



Select the  to return to the main screen

7.1.9 CCR Menu – IRMS Configuration



The IRMS config page allows the user to configure thresholds for IRMS alarms and warning as well as set two megging schedules.

The controls on the thresholds page allow the user to either increment or decrement the alarm/warning thresholds by one Kilo-ohm using the up/down arrows or the user can touch the value bringing up a num pad. From there they can select any value within the allowable range. Note that the alarm value must be lower than or the same as the warning.

The controls on the scheduling page allow the user to setup the initial delay and the reoccurring interval as well as some additional options.

- **Enable checkbox:** This is used to enable and disable each IRMS schedule independently.
- **Day:** This is the day of this week to start the schedule. If the day is in the past then a meg will start immediately and then run again once the next reoccurring period has passed.
- **Hour & Minute:** The hour and minute for the initial delay. If the time is in the past then a meg will start immediately and then run again once the next reoccurring period has passed.
- **Repeat:** This is the repeat interval to run the meg after the initial delay has passed. Possible values are listed in the IRMS Schedule Repeat Table.
- **Voltage:** This is the maximum voltage the IRMS test will attempt to run at. Depending on the quality of the circuit the max may never be reached. This voltage is used for both megging schedules. Possible values are listed in the IRMS Schedule Voltage Table. Values may be set to 50, 500, or 1000 volts.
- **Charge Time:** The charge time is how long to charge the IRMS equipment to the desired max voltage before starting the test. Possible values are listed in the IRMS Schedule Charge Table. Note: The continuous option is not available due to a design decision.

Once the user has modified a field it will no longer be updated with changes until the user presses "Set" or "Reset". The "Set" button sends all currently displayed values while the "Reset" button removes any modifications the user has made and will refresh everything with what is currently reported.

7.1.10 CCR Menu – Lamps Out Calibration

The first view allows the user to set the lamps out thresholds before a warning and/or alarm is generated. Setting these to 0 turns the alarm and warning off. The warning value can never be greater than the alarm. The numpad or the increment/decrement arrows can both be used to change the value(s). Changes to the screen take effect immediately.

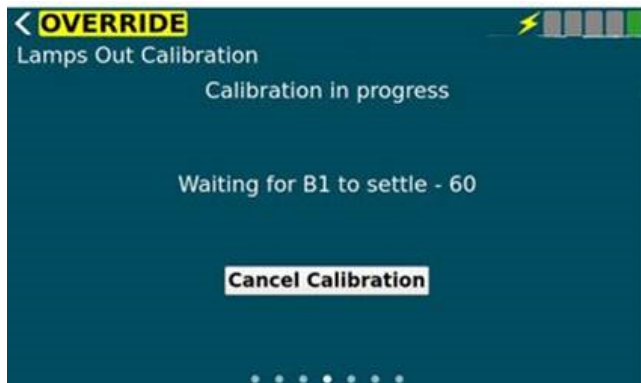
The remaining views act as a wizard. The first three views can be navigated by the user however if the user wishes to start an actual calibration then they must have control of the ACE 3 and they no longer have the ability to navigate through the wizard. They will be allowed to cancel the calibration at any time which will take them back to the first view.



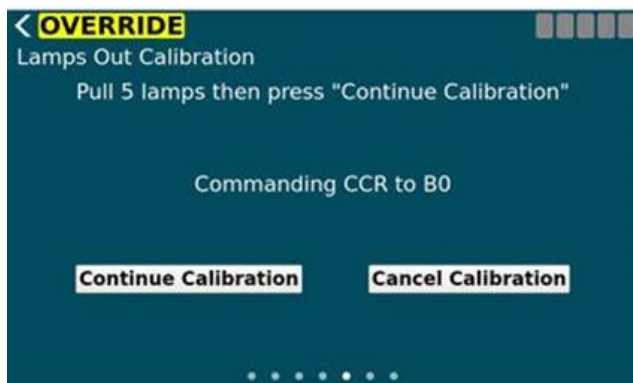
The calibration consists of two phases. The first is calibrating the existing circuit. The second is pulling a set number of lamps and calibrating again.

After calibration is complete the user can accept the results or reject them. Accepting saves the results to the ACE 3 and they will be used going forward.

Once the calibration has started, the ACE3 will command the CCR on to each brightness step, taking measurements at each step, for the duration of the configured settle time per step.



After the initial measurement phase, the user will need to pull the appropriate number of lamps*.

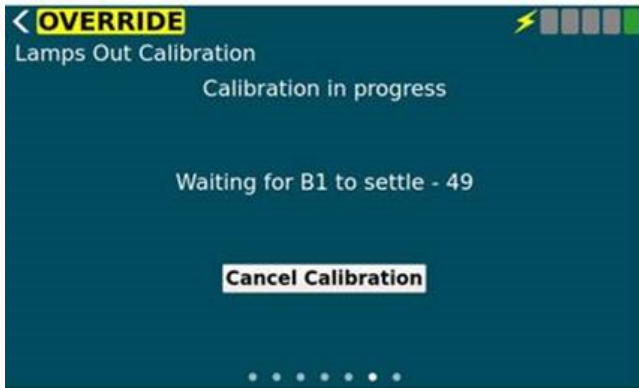


CAUTION

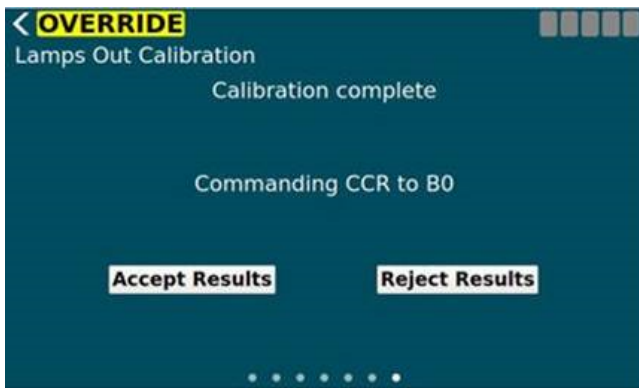
*Make sure the CCR is De-Energized

Press **Continue Calibration** after the lamps have been pulled.

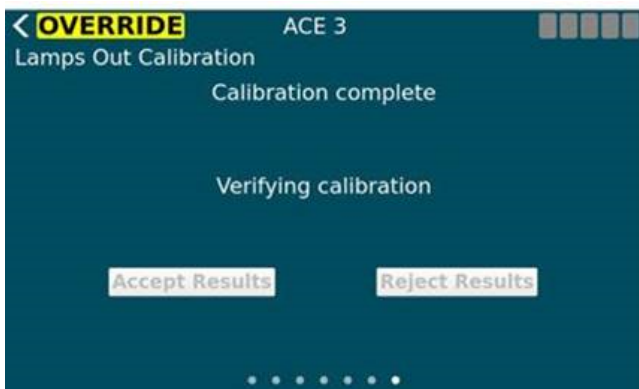
Once the calibration continues, the ACE3 will command the CCR on to each brightness step, taking measurements at each step, for the duration of the configured settle time per step.




Once the calibration has completed the measurements at all steps, it will give you the ability to **Accept Results** or **Reject Results**.



One the results have been accepted or rejected. The calibration will complete.



Select the  to return to the main screen

7.1.11 ACE Menu - Configuration

The ACE Info Config screen has a set of views which allow the user to configure various parameters of the ACE 3. The first view is a set of miscellaneous items which setup the ACE 3.

- Name - The name of the ACE 3. This will be displayed in the header bar.
- Mode - This determines how the ACE 3 is setup. Is it connected to a CCR or is it IO only, etc...

- Port A (enabled, Baud, Address) - A checkbox to enable or disable port A (legacy ACE protocol), the baud rate, and the multi-drop address. This is only used when in ALCS mode.
- Port B (enabled, Baud, Address) - A checkbox to enable or disable port B (legacy ACE protocol), the baud rate, and the multi-drop address. This is only used when in ALCS mode.



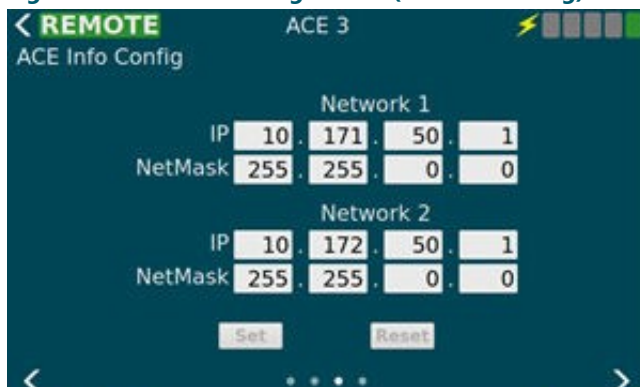
The second view allows the user to set the date and time. The date and time are set in UTC time. The user can also see the current date/time on the ACE 3. To enable NTP (Network Time Protocol) the user can check the box at the bottom of the view and specify a NTP server. The ACE 3 will then use NTP to get its time from that point on. Unchecking the box turns off the use of NTP.



The network configuration views allow the user to configure both the LAN interfaces as well as the wireless interface.

The third view allows the user to configure the two local area network (LAN) connections. Once the user has made all desired modifications they can press the "Set" button to **store** the new configuration or the "Reset" button to **erase** all local changes and use the existing configuration.

Figure 31: ACE Info Config Screen (network Config)



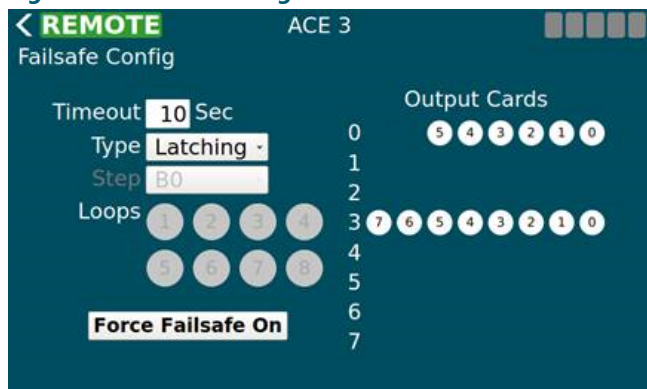
The fourth view allows the user to configure the Wireless connection located on the ACE 3. To use the WIFI interface the user must select the "Enable WIFI" checkbox at the top of the view. The network security will always be WPA2-Personal and cannot be changed from the GUI. The user can browse the broadcast SSID's and choose one by pressing the left arrow button or type in a hidden SSID directly in the "SSID" text area. The passphrase text area allows the user to type in their password. If they wish to see what they have typed they can check the "Show Passphrase" checkbox on the left hand side of the screen.



7.1.12 ACE Menu – Failsafe

The Failsafe Config screen is used to setup how the ACE 3 handles failsafe conditions. It determines when entering failsafe how the step, loops, and output cards should be set. Output Card is populated only when there are cards detected.

Figure 32: Failsafe Config Screen



The button at the bottom can force failsafe on and off even if the ACE 3 is not in a failsafe situation.

The fail-safe mode of each ACE3 unit is defined per requirements of the airport/owner. The fail-safe modes are as follows:

- **Latching Fail-safe Mode:**

This mode is executed as follows:

- If the CCR was switched ON before the failure, it will remain ON at the same brightness level.
- If the CCR was switched OFF before the failure, it will remain OFF.

- **Simple Fail-safe Mode:**

This mode is executed as follows:

- After a failure occurs, the CCR will switch ON to a predetermined brightness level without regard to the current step.

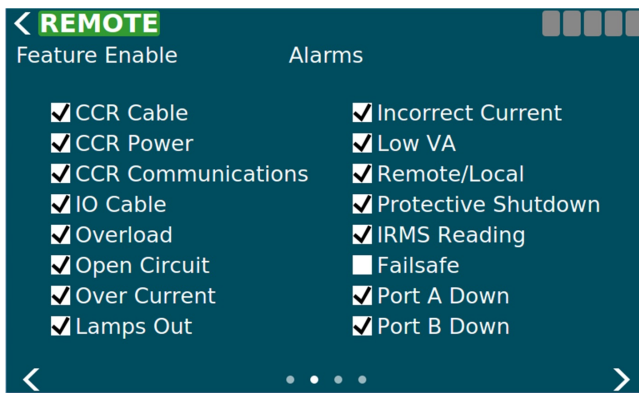
- **Smart Fail-safe Mode:**

This mode is executed as follows:

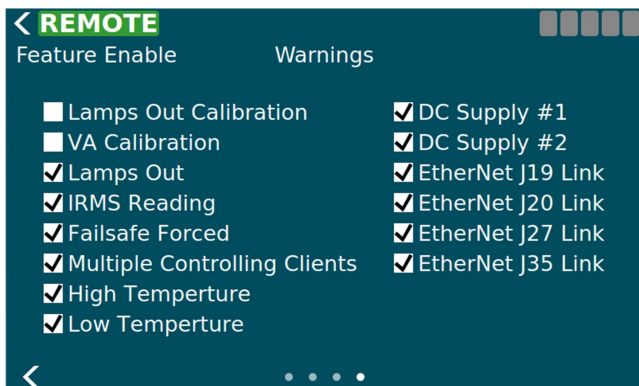
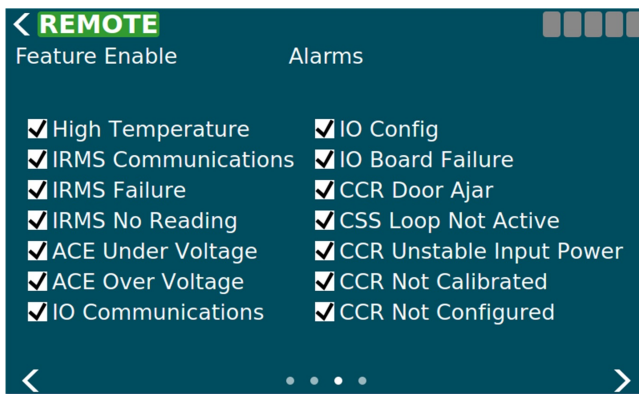
- If the CCR was switched ON before the failure, it will remain ON at the same brightness level.
- If the CCR was switched OFF before the failure, it will switch ON to a predetermined brightness level.

7.1.13 ACE Menu – Feature Enable

The Feature Enable screen is used to enable or disable features, alarms, and warnings one at a time by checking the box next to the feature/alarm/warning name. These changes take effect immediately and are stored.



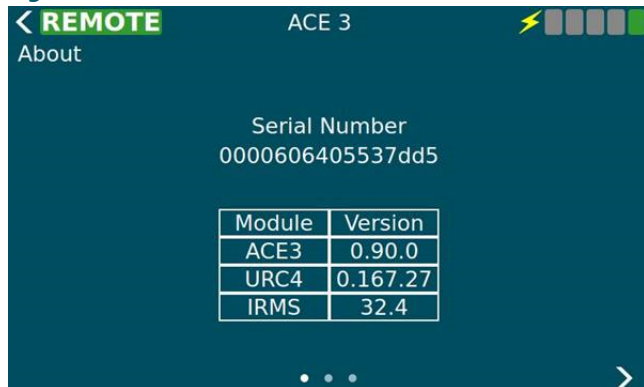
Disabling an alarm or warning prevents that alarm/warning from showing up on the alarm page and the corresponding event(s) will not be generated.



7.1.14 ACE Menu – About

The first view on the About screen displays the serial number and version info of installed modules. Using three fingers and swiping up will add a column next to the version info to display the build number for trouble shooting purposes.

Figure 33: About Screen



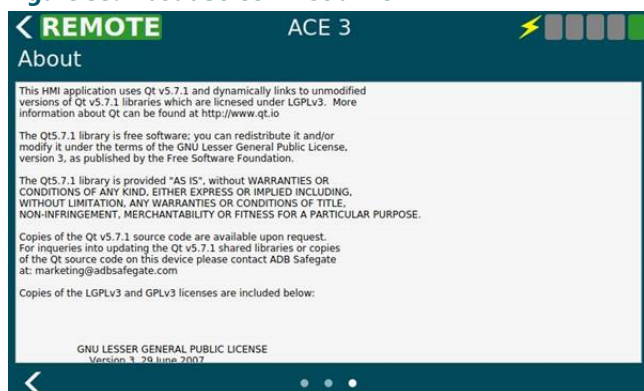
The second view is a collection of buttons which do system maintenance activities. On this view the user can upgrade the software from a USB device, restart the ACE 3 software only, restart the entries ACE 3 device, backup the ACE 3 (config, calibration data, logs, database) to a USB device, restore the ACE 3 (config, calibration data, logs, database) from a USB device.

Figure 34: About Screen Menu



The third view shows any licensing info such as the LGPL license and any other related info. This information comes from a text file so it can be customized by the legal department. There is no limit on the length of the text since this view's contents are scrollable.

Figure 35: About Screen Disclaimer



8.0 Maintenance and Repair

This section provides maintenance and repair instructions for the L-828 and L-829 CSF Air-cooled CCRs.



CAUTION

Only personnel authorized to work on high-voltage equipment should perform maintenance on the regulator. Operate regulator under local control (using rotary switch) when performing maintenance tasks on the regulator. This will prevent the regulator from accidentally being turned on and causing serious injury or death. De-energize regulator by turning rotary switch to OFF, and remove input power to regulator by turning off disconnect switch or main circuit breaker before opening access door to service regulator.

If the regulator experiences an over-voltage or an over-current fault, it will enter protective shutdown mode. In this mode, the regulator turns off until either power to the regulator is cycled, or the regulator is turned off with either the rotary switch or the remote controls.

8.1 Maintenance Safety



DANGER

Electric Shock Hazard

This equipment may contain electrostatic devices

- Do not operate a system that contains malfunctioning components. If a component malfunctions, turn the system OFF immediately.
- Disconnect and lock out electrical power.
- Allow only qualified personnel to make repairs. Repair or replace the malfunctioning component according to instructions provided in its manual.

Failure to follow these instructions can result in death or equipment damage

8.2 Maintenance Schedule

To keep the L-828/L-829 CCRs operating efficiently, follow a preventive maintenance schedule. Refer to Table 15.

Table 18: L-828/L-829 CCR Maintenance

Interval	Maintenance Task	Action
Daily	Check all control equipment for proper operation.	Check local and remote control (if used) on each brightness step.
Monthly	Check input voltage.	If input voltage is not within -5% to +10% of the nominal value specified on the nameplate of the regulator, notify power company to correct voltage.
	Check and record output current on each brightness step.	Use a True-RMS reading instrument. Adjust current levels if out of tolerance. Refer to Output Measurement 9. Refer to Reactive Loading for the current range for the 3-Step and 5-Step CCRs.

Table 18: L-828/L-829 CCR Maintenance (continued)

Interval	Maintenance Task	Action
Annually	Check relays, wiring and insulation.	Replace contacts that are excessively burned or pitted.
		Operate the local control switch to check for proper operation of relays and contactors.
		Make sure input and output connections are tight and that no damaged wires or damaged insulation exists.
	Inspect housing for rust spots.	Clean and touch-up rust spots with paint.
	Inspect lightning arrestor connections.	Tighten any loose connections. Replace charred or burnt wiring or broken arrestors.
	Perform a short-circuit test.	Refer to <i>Short-Circuit Test</i> in this section.
	Perform an open-circuit test.	Refer to <i>Open-Circuit Test</i> in this section.
Unscheduled	Check load on regulator.	At installation and subsequent load changes make sure that the output rms-voltage times the output True-RMS current does not exceed the regulator size.

8.3 Short-Circuit Test



CAUTION

Read the instructions in their entirety before starting installation.
Only personnel authorized to work on high-voltage equipment should perform maintenance on the regulator.

To perform the short-circuit test, perform the following procedure:

1. Remove input power to the regulator (turn off disconnect switch or main circuit breaker) and turn the rotary switch to OFF.
2. Remove leads from output terminals and bushings. Use AWG 8 or larger wire to short output bushings.
3. Energize the regulator and turn the rotary selector switch to the lowest brightness step (1) and then to the remaining brightness steps. Check the output current on the ammeter at each step.



Note

The output current should be within the tolerance given in Table 9. The panel meter is intended to indicate function.

Any calibrations should be performed with a calibrated True-RMS current meter.

4. If the output current is not within the limits specified in Table 9, check the input voltage to the regulator. The supply voltage should be within –5% to +10% of the nominal input voltage given on the regulator nameplate. Refer to [CCR Adjustment Procedures](#)
5. Turn off disconnect switch or main circuit breaker to remove input power to regulator.
6. Disconnect the shorting jumper and reconnect output cables.
7. Close input-power disconnect switch or main circuit breaker..

8.4 Open-Circuit Test



CAUTION

Read the instructions in their entirety before starting and procedures.
Only personnel authorized to work on high-voltage equipment should perform maintenance on the regulator.
Since high open-circuit voltages may result by opening the output of the regulator, only personnel authorized to work on high-voltage equipment should be allowed to perform the open-circuit test.

To perform the open-circuit test, perform the following procedure:

1. Remove input power to regulator (turn off disconnect switch or main circuit breaker) and turn the rotary switch to OFF.
2. Disconnect cables from the output terminals and bushings.
3. Turn on input power to the regulator.
4. Turn the rotary switch to the lowest brightness position (1). The open-circuit protective device should automatically de-energize the regulator in less than 2 seconds.
5. Turn the rotary switch to OFF. The open-circuit protective device should reset.
6. Turn the rotary switch to position 1. The regulator should turn on and then de-energize in less than 2 seconds.
7. If regulator operation is satisfactory, turn rotary switch to OFF, and turn off disconnect switch or main circuit breaker before reconnecting the load.
8. After the load has been reconnected, turn on input power to the regulator.

9.0 Troubleshooting



CAUTION

Allow only qualified personnel to perform the following tasks. Observe and follow the safety instructions in this document and all other related documentation.

De-energize regulator by turning the rotary switch to OFF, and remove input power to regulator by turning off disconnect switch or main circuit breaker.

Discharge capacitors and ground output terminals bushings by using a grounding rod prior to touching any parts.

If the regulator de-energizes, the output circuit could be interrupted by an overcurrent, open-circuit, or under-voltage condition. Before inspecting the output circuit.

Place the rotary selector switch in the OFF position and turn off disconnect switch or main circuit breaker. Without this precaution, a dip in the power line may reset the regulator and turn it on, resulting in an output voltage of thousands of volts which can cause serious injury or death.

Short the output terminals before switching the regulator on. The wire should be AWG 6 or larger. You may also use the SCO cutout to short the regulator output.

9.1 Maintenance Safety



DANGER

Electric Shock Hazard

This equipment may contain electrostatic devices

- Do not operate a system that contains malfunctioning components. If a component malfunctions, turn the system OFF immediately.
- Disconnect and lock out electrical power.
- Allow only qualified personnel to make repairs. Repair or replace the malfunctioning component according to instructions provided in its manual.

Failure to follow these instructions can result in death or equipment damage

9.2 Preliminary Troubleshooting

The following is a check list of initial steps to perform.

- Visually examine all areas of the CCR. Do burnt or loose connections/parts exist?
- Is the input voltage present and within +10 to -5% of nominal?
- Check all the fuses.
- Are the wire harness connectors to the control board fully seated? Tighten only the wire connection screw within the regulator to insure that there are no potential issues with loose wiring.
- Have the PCBs been adjusted in accordance with the instruction manual?
- If the CCR works in local but not Remote, check the voltage on the Remote control lines.
- Can the CCR be re-energized by turning the rotary switch from OFF to Step B1 (B10)?
- Short the output of the CCR, and turn on the CCR. If the regulator operates normally, the problem is probably load related.
- If the CCR turns on and then shuts off after a few seconds and the ammeter has a high current reading, the problem is over- current. Adjust the output current accordingly. If the output current is not adjustable, replace the control board and restart the regulator.



Note

If the CCR still fails in over-current, replace the SCR and restart.

9.2.1 Troubleshooting Control Board

Figure 36: The URC4 Control Board

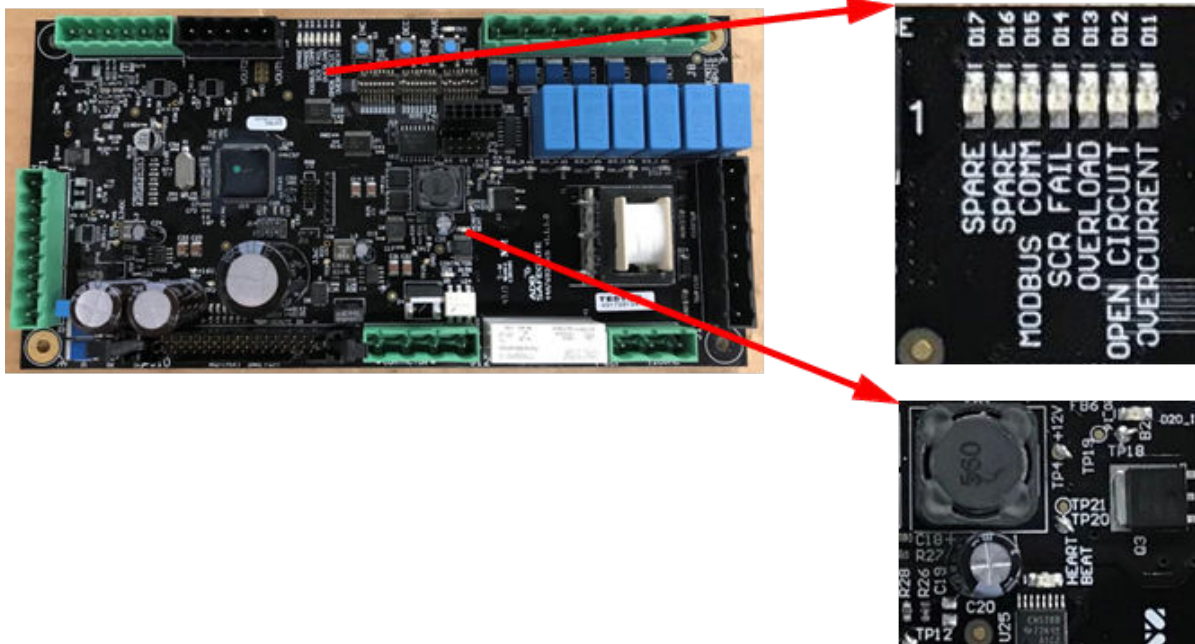


Table 19: Diagnostic LEDs on the Control Board

LED	Indication	Description
Heartbeat	Heartbeat	Will flash continuously in normal operation
D14	SCR Failure	Indicates that the SCR has failed
D13	Output Overload	CCR is overloaded
D12	Output Open Circuit	CCR has detected an open circuit
D11	Output Over Current	CCR has detected and over current condition
D15	Modbus Comm	Indicates the communication between the URC4 board and the ACE3 Unit
D16	SPARE	Save Pending
D17	SPARE	Unstable Input Power
D10	Save	Indicates the step current has been saved during calibration
D26	ON	K1 Contactor is Closed

Table 20: Remote Input Status

LED	Indication	Description
D23	ON	Indicates the Local Switch is in Remote
D20_12 (On)	ON	CC is active
D20_13 (B5)	ON	B5 is active
D20_14 (B4)	ON	B4 is active
D20_15 (B3)	ON	B3/B100 is active
D20_16 (B2)	ON	B2/B30 is active

9.2.2 Troubleshooting Parts

Fuses

This subsection provides information for troubleshooting fuses.

Amp rating as a function of input voltage and CCR kW rating for input power fuses F1 and F2 on the L-828 and L-829 CCRs.
Input Power Fuses, F1 and F2, per CCR Input Voltage and CCR kW Rating

Table 21: L-828/L-829 Input Power Fuses F1 and F2.

SIZE	208	220	230 V	240 V	347 V	380 - 400 V	480 V	600 V
2.5 kW	47A0228	47A0228		47A0175	47A0223	47A0223	47A0226	47A0222
4 kW	47A0092	47A0092	47A0069	47A0069	47A0191	47A0191	47A0090	47A0223
5 kW	47A0229	47A0229		47A0092	47A0191	47A0191	47A0190	47A0090
7.5 kW	47A0093	47A0093		47A0070	47A0193	47A0085	47A0091	47A0191
10 kW	47A0094	47A0094	47A0071	47A0071	47A0086	47A0086	47A0085	47A0091
15 kW	47A0099	47A0099	47A0096	47A0083	47A0087	47A0087	47A0088	47A0086
20 kW	47A0230	47A0072	47A0072	47A0072	47A0097	47A0217	47A0087	47A0224
25 kW	47A0101	47A0101		47A0230	47A0227	47A0097	47A0217	47A0087
30 kW	47A0102	47A0102	47A0101	47A0101	47A0106	47A0106	47A0097	47A0225

Table 22: F1 and F2 fuse Part Numbers

PART NUMBER	DESCRIPTION
47A0069	Fuse 25A, 250V Time Delay
47A0070	Fuse 45A, 250V
47A0071	Fuse 60A, 250V
47A0072	Fuse 125A, 250V
47A0083	Fuse 90A, 250V
47A0085	Fuse 30A, 600V
47A0086	Fuse 40A, 600V
47A0087	Fuse 60A, 600V
47A0088	Fuse 50A, 600V
47A0090	Fuse 12A, 600V
47A0091	Fuse 25A, 600V
47A0092	Fuse 30A, 250V
47A0093	Fuse 50A, 250V
47A0094	Fuse 70A, 250V
47A0096	Fuse 80A, 250V
47A0097	Fuse 90A, 600V
47A0099	Fuse 110A, 250V
47A0101	Fuse 175A, 250V
47A0102	Fuse 200A, 250V
47A0106	Fuse 125A, 600V
47A0175	Fuse 15A, 250V

Table 22: F1 and F2 fuse Part Numbers (continued)

47A0190	Fuse 17A, 600V
47A0191	Fuse 20A, 600V
47A0193	Fuse 35A, 600V
47A0217	Fuse 80A, 600V
47A0222	Fuse 6A, 600V
47A0223	Fuse 10A, 600V
47A0223	Fuse 10A, 600V
47A0224	Fuse 45A, 600V
47A0225	Fuse 70A, 600V
47A0226	Fuse 8A, 600V
47A0227	Fuse 100A, 600V
47A0228	Fuse 20A, 250V
47A0229	Fuse 35A, 250V
47A0230	Fuse 150A, 250V

Table 23: Input Fuse Blocks

SIZE	208 V	220 V	230 V	240 V	347 V	380 - 400 V	480 V	600 V
2.5 kW	72A0091	72A0091	72A0091	72A0091	49A0081	49A0081	49A0081	49A0081
4 kW	72A0091	72A0091	72A0091	72A0091	49A0081	49A0081	49A0081	49A0081
5 kW	72A0098	72A0098		72A0091	49A0081	49A0081	49A0081	49A0081
7.5 kW	72A0098	72A0098	72A0098	72A0098	49A0082	49A0081	49A0081	49A0081
10 kW	72A0091	72A0091		72A0098	49A0082	49A0082	49A0081	49A0081
15 kW	72A0099	72A0099		49A0091	49A0085	49A0085	49A0082	49A0082
20 kW	72A0099	72A0099	72A0099	72A0099	49A0085	49A0085	49A0082	49A0082
25 kW	72A0099	72A0099	72A0099	72A0099	49A0085	49A0085	49A0085	49A0082
30 kW	72A0099	72A0099	72A0099	72A0099	49A0097	49A0097	49A0085	49A0085

Table 24: Fuse Block Part Numbers

PART NUMBER	DESCRIPTION
49A0081	Fuse Block, 10-30A, 600V
49A0082	Fuse Block, 31-60A, 600V
49A0085	Fuse Block, 61-100A, 600V
49A0097	Fuse Block, 100-200A, 250V
72A0091	Fuse Block, 2P, 30A, 250V
72A0098	Fuse Block, 31-60A, 250V
72A0099	Fuse Block, 100-200A, 250V

Fuses F3 and F4 on the L-828/L-829 CCRs protect transformer T4, which supplies 110 Vac and 24 Vac to the universal regulator control card. Transformer T3 Fuses F3 and F4 Ratings

Table 25: L-828 / L-829 Step-Down T4 Transformer Fuses F3 and F4

SIZE	208-240 V	347-380 V	400 V	480 V	600 V
2.5 kW				47A0108	47A0183
4 kW	47A0113	47A0108	47A0108	47A0108	47A0183
5 kW	47A0113	47A0108	47A0108	47A0108	47A0183
7.5 kW	47A0113	47A0108	47A0108	47A0108	47A0183
10 kW	47A0113	47A0108	47A0108	47A0108	47A0183
15 kW	47A0187	47A0187	47A0187	47A0187	47A0183
20 kW	47A0187	47A0187	47A0187	47A0187	47A0183
25 kW	47A0187	47A0187	47A0187	47A0187	47A0183
30 kW	47A0187	47A0187	47A0187	47A0187	47A0183

Table 26: Fuses F3 and F4 Part Numbers

PART NUMBER	DESCRIPTION
47A0108	Fuse 1A 500V
47A0113	Fuse 2A 250V
47A0187	Fuse 3A 500V
49A0084	Fuse Holder (Double) (4, 20-30 kW)

Universal regulator power supply transformer fuse F5 protects the remote control circuitry on the URC4.

Fuse F6 protects the 120 Vac power supply to the ACE3. Fuses F5 and F6 Ratings

CSF/XXXX ACE3 Fuses F5, F6

Table 27: L-829 Power Supply Transformer Fuse F5 and ACE Power Supply Fuse F6

47A0119	Fuse .5A 250V
47A0061	Fuse Block (single)

Transformers

Table 28: Current Transformer T2

6.6 A	20 A
35A0263	35A0308

35A0263 Current Transformer 6.6/6.6A (Only required if analog current meter used) 35A0308 Current Transformer 20/6.6A (Only required if analog current meter used)

Contactors

Table 29: CSF CCR Contactors

SIZE	208-240 V	347 V	380 - 400 V	480 V	600 V
2.5 kW	53A0412/25	53A0412/25	53A0412/25	53A0412/25	53A0412/25
4 kW	53A0412/30	53A0412/25	53A0412/25	53A0412/25	53A0412/25
5 kW	53A0412/40	53A0412/25	53A0412/25	53A0412/25	53A0412/25

Table 29: CSF CCR Contactors (continued)

7.5 kW	53A0412/50	53A0412/40	53A0412/40	53A0412/40	53A0412/25
10 kW	53A0412/70	53A0412/40	53A0412/40	53A0412/40	53A0412/25
15 kW	53A0412/120	53A0412/60	53A0412/60	53A0412/50	53A0412/40
20 kW	53A0412/150	53A0412/90	53A0412/90	53A0412/60	53A0412/50
25 kW	53A0412/150	53A0412/90	53A0412/90	53A0412/90	53A0412/60
30 kW	53A0331	53A0412/150	53A0412/150	53A0412/90	53A0412/75

Table 30: CSF CCR Contactors Part Numbers

PART NUMBER	DESCRIPTION
53A0331	Contactors 3P 200A 170A 120VAC Coil
53A0412/120	Contactors 2P 120 FLA
53A0412/150	Contactors 2P 150 FLA
53A0412/175	Contactors 2P 175 FLA
53A0412/25	Contactors 2P 25 FLA
53A0412/30	Contactors 2P 30 FLA
53A0412/40	Contactors 2P 40 FLA
53A0412/50	Contactors 2P 50 FLA
53A0412/60	Contactors 2P 60 FLA
53A0412/70	Contactors 2P 70 FLA
53A0412/75	Contactors 2P 75 FLA
53A0412/90	Contactors 2P 90 FLA

SCRs

Table 31: Dual SCR Block kits

SIZE	208 - 600 V
2.5 kW	28A0056
4 kW	28A0056
5 kW	28A0056
7.5 kW	28A0056
10 kW	28A0056
15 kW	28A0057
20 kW	28A0055
25 kW	28A0054
30 kW	28A0054

Table 32: Dual SCR Block kit Part Numbers

PART NUMBER	DESCRIPTION
28A0054	Dual SCR Module (25 - 30 kW)
28A0055	Dual SCR Module (20 kW)
28A0056	Dual SCR Module (2.5 - 10 kW)
28A0057	Dual SCR Module (15 kW)

CSF/XXXX Input Lightning Arrestor VR7, VR8

Table 33: Input Lightning Arrestor VR7, VR8

32A0028	Input Power Lightning Assestor (All sizes and input voltages)
	(Kit used is 94B0011)

Lightning Arrestors

Table 34: CSF/XXXX Output Lightning Arrestor VR1, VR2 (6.6 Amp)

SIZE	208-600 V
2.5 kW	32A0115
4 kW	32A0115
5 kW	32A0115
7.5 kW	32A0115
10 kW	32A0115
15 kW	32A0114
20 kW	32A0114
25 kW	32A0114
30 kW	32A0114
PART NUMBER	DESCRIPTION
32A0114	Surge Arrestor 6kV (Kit is 94A0433-6)
32A0115	Surge Arrestor 3kV (Kit is 94A0433-3)

Table 35: CSF/XXXX Output Lightning Arrestor VR1, VR2 (20 Amp)

SIZE	208-400 V	480-600 V
15 kW	94A0433-3	94A0433-3
20 kW	94A0433-3	94A0433-3
25 kW	94A0433-3	94A0433-3
30 kW	94A0433-3	94A0433-3
PART NUMBER	DESCRIPTION	
94A0433-3	Surge Arrestor Kit 3kV (32A0115)	
94A0433-6	Surge Arrestor Kit 6kV (32A0114)	

Current Sensing Transformers

CSF/XXXX Current Sensing Transformer (T5)

Table 36: CSF/XXXX Current Sensing Transformer (T5)

SIZE		
6.6A	35A0548	Transformer, Current Sensing, 6.6A to 66mA
20A	35A0528	Transformer, Current Sensing, 20A to 66mA

Miscellaneous Parts

Table 37: CSF/XXXX Other Parts

PART NUMBER	DESCRIPTION
44A7693	CSF Control Board
44A6397	IRMS-LI Board (Option)
44A6178	Rotary Switch (3 Step)
44A6178-5	Rotary Switch (5 Step)
70A0624	Fiber Optic Cable (M-M) (Grey) (Option with ACE)
70A0625	Fiber Optic Cable (M-M) (Blue) (Option with ACE)
45A0303	Door Interlock Switch

CSF/XXXX Current / Voltage Monitor Assembly (CVM2) (Option)

Table 38: Ammeters CSF/XXXX Ammeter

52A0107	Analog Ammeter (6.6A)
52A0098	Analog Ammeter (20A)



Note

Refer to ACE3 Manuals for Optional L-829 Monitoring and Control.

Capacitor Plate Parts

Table 39: CSF/XXXX Capacitor Plate Assembly (6.6 A 60 Hz)

SIZE	208 - 480 V	600 V
2.5 kW	44A7306/026	
4 kW	44A7306/046	
5 kW	44A7306/056	
7.5kW	44A7306/076	
10 kW	44A7306/106	
15 kW	44A7306/156	
20 kW	44A7306/206	
25 kW	44A7306/256	
30 kW	44A7306/306	

Table 40: Capacitor Plate Assembly Part Numbers

PART NUMBER	DESCRIPTION	CAPACITOR 68 μ F 525V	CAPACITOR 34 μ F 525V
44A7306/026	Capacitor Plate (2.5 kW, 6.6 A, 60 Hz)	1	1
44A7306/046	Capacitor Plate (4 kW, 6.6 A, 60 Hz)	2	0
44A7306/076	Capacitor Plate (7.5 kW, 6.6 A, 60 Hz)	3	1
44A7306/106	Capacitor Plate (10 kW, 6.6 A, 60 Hz)	4	1
44A7306/156	Capacitor Plate (15 kW, 6.6 A, 60 Hz)	6	1
44A7306/206	Capacitor Plate (20 kW, 6.6 A, 60 Hz)	9	0
44A7306/256	Capacitor Plate (25 kW, 6.6 A, 60 Hz)		
44A7306/306	Capacitor Plate (30 kW, 6.6 A, 60 Hz)	12	1

Table 41: CSF/XXXX Capacitor Plate Assembly (6.6 A 50 Hz)

SIZE	220 - 400 V
2.5 kW	44A7306/025
4 kW	44A7306/045
5 kW	44A7306/055
7.5kW	44A7306/075
10 kW	44A7306/105
15 kW	44A7306/155
20 kW	44A7306/205
25 kW	44A7306/255
30 kW	44A7306/305

Table 42: Capacitor Plate Assembly (6.6 A 50 Hz) Part Numbers

PART NUMBER	DESCRIPTION	CAPACITOR 68 μ F 525V	CAPACITOR 34 μ F 525V
44A7306/025	Capacitor Plate (2.5 kW, 6.6 A, 50 Hz)		
44A7306/045	Capacitor Plate (4 kW, 6.6 A, 50 Hz)	3	0
44A7306/075	Capacitor Plate (7.5 kW, 6.6 A, 50 Hz)		
44A7306/105	Capacitor Plate (10 kW, 6.6 A, 50 Hz)	5	0
44A7306/155	Capacitor Plate (15 kW, 6.6 A, 50 Hz)	8	0
44A7306/205	Capacitor Plate (20 kW, 6.6 A, 50 Hz)	10	1
44A7306/255	Capacitor Plate (25 kW, 6.6 A, 50 Hz)		
44A7306/305	Capacitor Plate (30 kW, 6.6 A, 50 Hz)	14	1

9.3 General Troubleshooting Chart



CAUTION

Read the instructions in their entirety before starting installation.

Only personnel authorized to work on high-voltage equipment should perform maintenance on the regulator.

Since high open-circuit voltages may result by opening the primary of a series lighting circuit, only personnel authorized to work on high-voltage equipment should be allowed to perform the open-circuit test.

Operating a regulator for long periods of time while seriously overloaded may cause the regulator to overheat.

This subsection provides general troubleshooting procedures for the L-828 CCR.

Table 43: CSF Troubleshooting

Problem	Possible Cause	Corrective Action
1. Regulator not turning on	Main power supply off	Verify presence of input voltage.
	Switched off due to overcurrent	Switch regulator off in local. Wait for 2 seconds and check to see if the regulator now operates correctly.
	Incorrect external wiring	If the regulator works correctly in local but not in Remote, check the Remote control signals.
	Blown fuse	Replace any blown fuse. Check the input supply voltage and make sure that it is between -5% and +10% of the nominal value listed on the CCR nameplate.
	Defective Control PCB	Replace Control PCB.
2. Regulator turns on but de-energizes suddenly	Output circuit interrupted	Apply a short to the regulator output. Turn the regulator on. If the regulator works correctly, repair the lighting circuit. Follow all safety precautions in this manual.
	Defective printed circuit board	Replace regulator controller.
	Overcurrent condition	Verify that SCR is triggering by replacing the PCB.
		Check feedback transformer T5 for damage and proper connections. Polarity does not affect operation. Compare input voltages across J8-4 to J8-3 with those in "Output Current Monitor Circuitry" on page 5. If the voltage at the terminals is correct for the selected step and the output is not correct, and the difference cannot be corrected by calibrating the regulator as specified in <i>Output Current Adjustment</i> in the Operation section.
		Check SCRs and wiring.
3. Output Current always 6.6 A/20 A or more		Replace SCR.
		Refer to Problem #11 in this table.
	Universal regulator controller not calibrated	Calibrate the CCR as shown in "CCR Adjustment Procedures" on page 24.
		Check remaining steps to verify the values from "Output Current and Limits" on page 12.
	Overcurrent condition	Refer to problem #2 in this table, <i>Regulator turns on but de-energizes suddenly</i> .

Table 43: CSF Troubleshooting (continued)

Problem	Possible Cause	Corrective Action
4. Output Current always 4.8 A or less for 3-Step CCR or 2.8 A or less for 5-Step CCR or 8.5 or less on 20 A	Defective control board	If problem exists in Remote and local control, replace regulator controller.
	SCRs always conducting	Verify SCR is triggering by replacing PCB. Check SCRs and wiring for shorts in SCR circuitry. Replace SCR.
	Defective Ferroresonant resonant circuit (transformer or capacitor)	Visually inspect capacitors for damaged housing or wire connections. Visually inspect transformer for damaged coils, connections, and/or wiring. Faulty capacitors will exhibit a bulging case.
	CCR overload	Remove section of load.
5. More than 2 seconds required for CCR to de-energize on open-circuit load	Faulty overcurrent protection	Replace Control PCB .
6. Short lamp life and/or high output current reading on panel ammeter	Incorrect output current adjustment	Calibrate the CCR as shown in "CCR Adjustment Procedures" on page 24.
	Faulty overcurrent protection	Replace Control PCB .
7. Regulator not indicating proper current	Incorrect output current adjustment	Refer to Output Current Adjustment in the Operation section. Refer to Problem #11 in this table.
	Current meter not calibrated or faulty	Turn the regulator to the top step (6.6 A/20 A). Verify the current with a True-RMS current meter. If the meter is not accurate, adjust the meter with the screw on the front cover. For systems equipped with ACE, refer to: <ul style="list-style-type: none"> Advanced Control Equipment (ACE) manual 96A0287 or Advanced Control Equipment (ACE2) manual 96A0357 for display calibration procedures. ACE3 ä Manual 96A0500 Refer to Problem #11 in this table.
8. Regulator operates by the local control switch but not by Remote control	The rotary switch on the input module not set to REM	Set the rotary switch to REM.
	Blown fuse	Check fuse F5.
	Loose or broken Remote control wires	Check connections on Remote terminal block TB1. If 120 Vac Remote control signals are used, use an AC voltmeter (300 Vac scale) to verify correct signals are received at the CCR.
	Incorrect wire connections	Refer to Table 12 through Table 14.
9. Ammeter on CCR oscillates and loud noise occurs	SCR drive not working properly	Check connections at SCR module. Replace Control PCB . Refer to Problem #11 in this table.

Table 43: CSF Troubleshooting (continued)

Problem	Possible Cause	Corrective Action
Problem	Possible Cause	Corrective Action
10. Output current not able to be adjusted up to 6.6 A/20 A	Regulator load too large	Either reduce the load or replace the regulator with a larger kW CCR. When overloaded, the regulator may make a faint bouncing sound as the controller bounces against the upper control limits. NOTE: This problem can also be verified by shorting the output of the CCR and verifying output current can be adjusted correctly in each step.
11. 5-Step regulator (in Steps 1 or 2) emitting loud hum, not indicating proper current, and operating erratically	Light inductive load (for example, signs)	Increase load on regulator. If you cannot increase the load, verify that you are dealing with the right problem by placing a current clamp on the output of the regulator and measuring the frequency of the output. Investigate to see if the problem occurs in Highest Step

9.4 Component Replacement Procedures

9.4.1 Removing and Replacing URC4 Regulator Control PCB

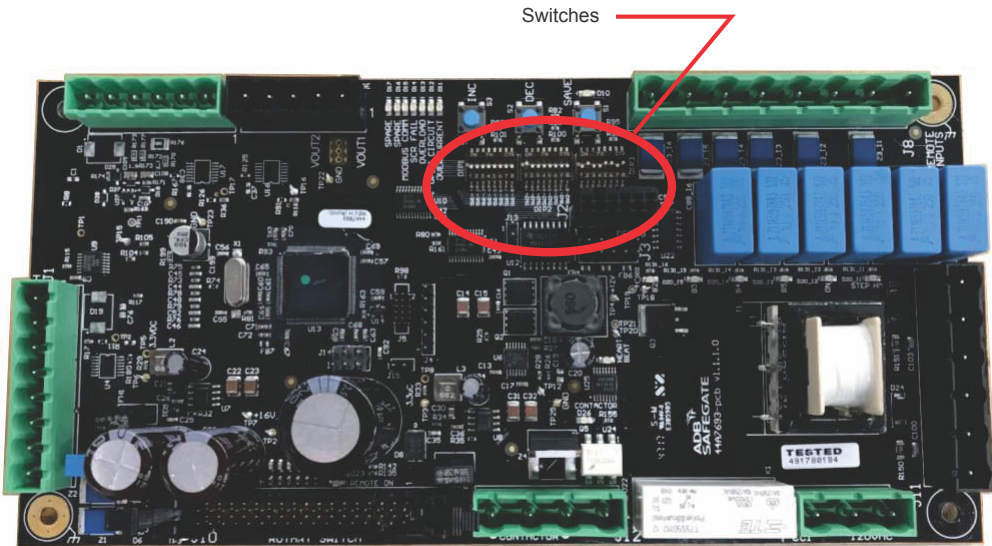


CAUTION

It is very important to match the configuration for regulator type and regulator class when replacing the URC4. Take a picture and write down the switch positions of the URC4 prior to starting this procedure.

1. Turn CCR local switch to the OFF position.
2. Remove and "lock out/tag out" primary power to the CCR at the breaker panel.
3. Lock out/tag out the SCO in the maintenance position.
4. Loosen the door latch screws and open the CCR door.
5. Unplug all connectors from the PCB.
6. Disconnect the ribbon cable from J10 by pressing out on the tabs at both sides of the ribbon connection and pull the cable away from the board.
7. Remove the 4 screws at the 4 corners of the PCB. Retain the standoffs.

Figure 37: PCB URC4 Regulator Control (44A7693)



8. Ensure that the DIP switches of the new board match exactly to those of the board being replaced.

9. Mount the new PCB by replacing the 4 screws and the standoffs at the corners of the PCB.
10. Plug the ribbon cable back into J10 by pressing it in.
It is keyed and will only go in one way. Also verify the tabs on the side have locked into place.
11. Plug in all of the connectors disconnected in step 5 to the PCB.
12. Close the CCR door and tighten the door latch screws.
13. Restore the SCO to the ON position.
14. Restore primary power to the CCR at the breaker panel.
15. Turn the CCR local switch to the REM position.

Figure 38: Switch Bank 1

1	1	Factory Reset OFF = Normal Operation ON = Load Default Configuration
	2	Style (3/5 step) OFF = 5 step ON = 3 step
	3	CAUTION Disconnect any load and short the output of the regulator before testing with this DIP switch enabled. Calibration Mode (105% OC) (Default to OFF)
	4	CAUTION Disconnect any load and short the output of the regulator before testing with this DIP switch enabled. Calibration Mode (125% OC) (Default to OFF)
	5	Start Mode OFF = Hard start ON = Soft start Note: When URC4 is setup for 20 amp mode the CCR will always operate is "soft start". So the position of the dip switch which selects hard/soft start (default hard) is ignored.
	6	URC4 Input Power Door Switch OFF = No URC4 input power door switch ON = URC4 input power door switch installed
	7	Reserved (Default to OFF)
	8	Slow PID OFF = Not enabled ON = Enabled

Figure 39: Switch Bank 2

Bank	Position	Purpose
2	1	CAUTION
		It is very important when replacing the URC4 to match the Regulator type.
	2	Regulator Type 123
		Ferro 000
		Thyristor 100
		SynchroThyristor 010
		Synchro-Tap 110
	3	Reserved 001
		Reserved 101
		Reserved 011
		Reserved 111
	4	Reserved (Default to OFF)
	5	Reserved (Default to OFF)
	6	CAUTION
		It is very important when replacing the URC4 to match the Class type.
		Class (6.6 / 20 amp)
		OFF = 6.6 amp ON = 20 amp
	7	Output Voltage Sensing
		OFF = Core Winding ON = External Transformer
	8	Reserved for Manufacturer (Default to OFF)

3. Lock out/tag out the SCO in the maintenance position, if applicable.
4. Open the CCR front door by loosening the 3 door screws.
5. Remove wire 300 and the ground wire from the top lug of the SCR using a 11/16-inch socket. *note: There are different versions of this SCR so hardware may vary.
6. Remove wire 301 from the bottom lug of the SCR using a 11/16-inch socket.
7. Pull the 4 colored gate wires from the bottom of the SCR.
8. Remove the SCR from the regulator by removing the (2) 5/32-hex mounting screws. Clean the heat-sink surface with a dry rag.
9. The replacement SCR will arrive mounted to a rectangular metal plate.
10. Remove the SCR from the attached plate by removing the (2) 5/32-hex mounting screws from the new SCR and the mounting it to the existing plate in the front of the regulator. Place a thin layer of thermal paste on the heat-sink prior to attaching the SCR.
11. Once the SCR is mounted in the CCR, connect wire 300 and the ground wire to the top lug of the SCR.
12. Connect wire 301 to the bottom lug of the SCR.
13. Connect the colored gate wires according to the documentation supplied with the replacement SCR. Different versions of the SCR require these gate wires to be connected in a different order, refer to the documentation shipped with the replacement SCR.
14. Close all doors and replace all panels.
15. Restore the SCO to the "In Service" position.
16. Restore primary power to the CCR at the breaker panel.
17. Turn the CCR local switch to the REM position.

9.4.3 CCR Contactor Replacement

To Provide users with the steps necessary to replace the CCR contactor and connect the wires.



WARNING

Electrical Shock

Read installation instructions in their entirety before starting installation.

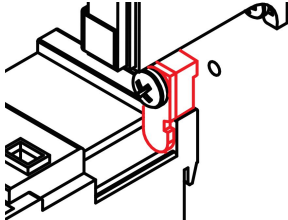
- Become familiar with the general safety instructions in this section of the manual before installing, operating, maintaining or repairing this equipment.
- Read and carefully follow the instructions throughout this manual for performing specific tasks and working with specific equipment.
- Follow all applicable safety procedures required by your company, industry standards and government or other regulatory agencies.
- Protect components from damage, wear, and harsh environment conditions.
- Protect equipment with safety devices as specified by applicable safety regulations.
- If safety devices must be removed for installation, install them immediately after the work is completed and check them for proper functioning prior to returning power to the circuit.

Failure to follow these warnings may result in serious injury or equipment damage.

1. Turn CCR local switch to the OFF position.
diagram or picture here
2. Label the wires.
3. Remove and lock out/tag out primary power to the CCR at the breaker panel.
4. Lock out/tag out the SCO in the maintenance position.
5. Open the CCR front door by loosening the 3 door screws.

6. Loosen the wire retaining lugs for 102, 103, 104 and 105 and disconnect.
See diagram.
7. Label any wires not labeled prior to disconnecting them.
8. Remove wires 400 and 401 from the top connectors of the contactor.
9. Remove the wires 531 and 501 from the contactor coil connections at the bottom of the contactor.
10. Remove the mounting screws until the contactor is free.
 - a) Remove the mounting adapter (ADBSG# 63A1153) if used. Only used for contactor, part number 53A0412/25.

Figure 42: Mounting Adapter 63A1153



Replace the contactor.

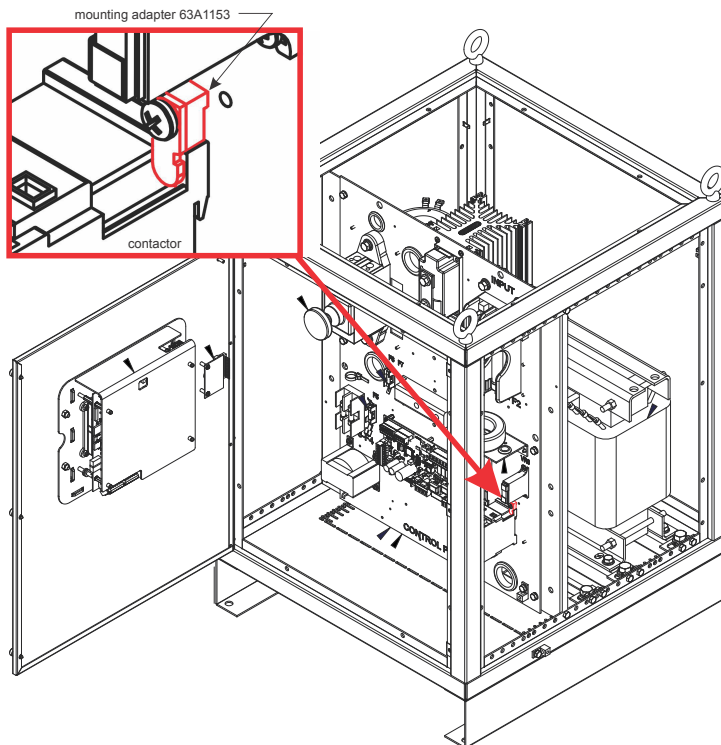
11. Replace the contactor, except for contactor part number 53A0412/25. See note.
Tighten the contactor retaining screws on the contactor plate.



Note

For a contactor, part number 53A0412/25, which requires replacing, a tapped hole will need to be added because the contactor is mounted with a screw a mounting adapter (ADBSG# 63A1153).

Figure 43: Mounting Adapter 63A1153 Location



- a) Hold the contactor (fasten) on the component plate so that the top mounting hole aligns on the panel.
- b) Mark the location for the new 8-32 tapped hole.

- c) Remove the contactor and drill the hole with #29 drill.
 - d) Tap drilled hole with a 8-32 unc-2b (course thread) tap.
 - e) Replace the contactor and rewire.
12. Connect wires 531 and 501 to the contactor coil connections at the bottom of the contactor.
 13. Connect wires 400 and 401 to the top connectors of the contactor.
 14. Connect the wires for 102, 103, 104 and 105 and tighten retaining lugs.
 15. Close the CCR front door by tightening the 3 door screws.
 16. Restore the SCO to the ON position.
 17. Restore primary power to the CCR at the breaker panel.
 18. Turn the CCR local switch to the REM position.

9.4.4 Removing and Replacing Input Lightning Arrestors

From the front of the Component Mounting Plate:

1. Turn CCR local switch to the OFF position.
2. Remove and lock out/tag out primary power to the CCR at the breaker panel.
3. Lock out/tag out the SCO in the maintenance position, if applicable.
4. Open the CCR front door by loosening the 3 door screws.
5. Loosen the wire retaining screws for 100, 402, 101, 403, 802 and 803 and disconnect. See Internal Wiring Schematic, 43A4028.dwg in "[Wiring Schematics](#)".
6. Remove the top two of (4) #10 x 32 pan-head screws and loosen the bottom two screws until the arrestors are free.
7. Replace the Input Lightning Arrestor assembly. Replace the two top screws on the assembly plate and tighten all four until the arrestors are secure.
8. Connect the wires for 100, 402, 101, 403, 802 and 803 and tighten retaining screws.
9. Close the CCR front door by tightening the 3 door screws.
10. Restore the SCO to the "In Service" position.
11. Restore primary power to the CCR at the breaker panel.
12. Turn the CCR local switch to the REM position.

9.4.5 Removing and Replacing Output Lightning Arrestors

Remove and replace the Output Lightning Arrestor components:

1. Turn CCR local switch to the OFF position.
2. Remove and lock out/tag out primary power to the CCR at the breaker panel.
3. Lock out/tag out the SCO in the maintenance position, if applicable.

4. Remove the side panel of the CCR, by removing the 8 mounting screws. Be careful as you will also need to disconnect the ground wire attached from the frame to the panel.

Figure 44: Output Lightning Arrestors



5. Loosen the 11/16-inch wire retaining nuts for 200, 201, 203, ST1, ST2 and 202 and disconnect.
6. Remove the (4) #10 x 32 pan-head screws and retain until later.
7. Replace the Input Lightning Arrestor assembly. Replace and tighten the screws on the assembly plate.
8. Connect the wires for 200, 201, 203, ST1, ST2 and 202 and tighten retaining nuts.
9. Connect the ground wire from the frame to the side panel.
10. Put the side panel back on the CCR with the 8 screws.
11. Restore the SCO to the "In Service" position.
12. Restore primary power to the CCR at the breaker panel.
13. Turn the CCR local switch to the REM position.

Figure 46: Internal Wiring Schematic (43A4753 1 of 5 detail A)

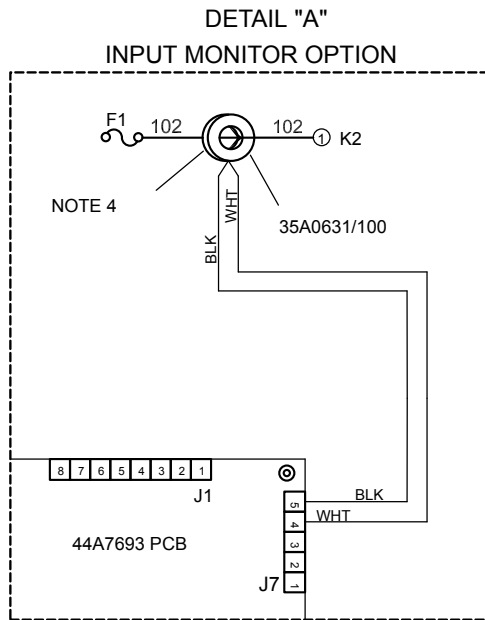


Figure 47: Internal Wiring Schematic (43A4753 1 of 5 detail B)

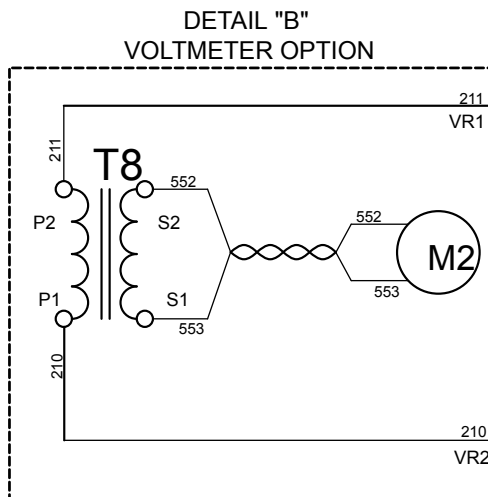


Figure 48: Internal Wiring Schematic (43A4753 1 of 5 detail C)

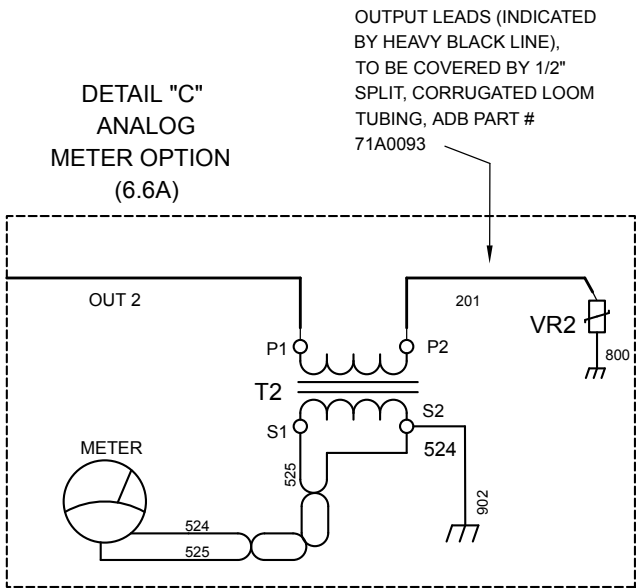
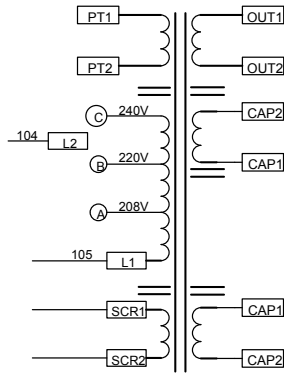
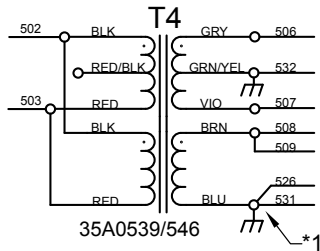


Figure 49: Internal Wiring Schematic T1 and T4 (43A4753 2 of 5)

T1: 2.5-30KW;
208/220/240V,
50/60HZ (MULTI-TAP)

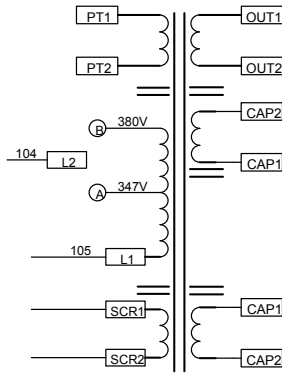


"T4" CONTROL TX:
208/220/240V, 50/60HZ INPUT

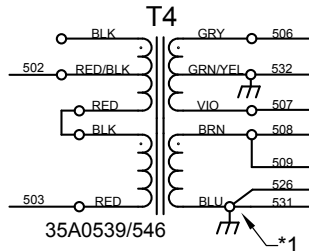


*1 - CRIMP WIRES
TOGETHER, DO NOT
CONNECT LUG-TO-LUG

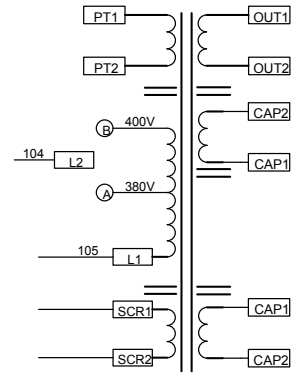
T1: 2.5-30KW;
347/380V, 60HZ
(MULTI-TAP)



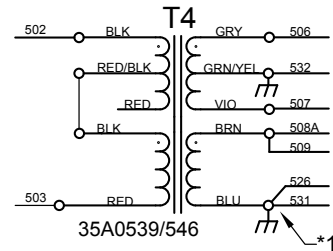
"T4" CONTROL TX:
347/380V, 60HZ INPUT



T1: 2.5-30KW;
380/400V, 50HZ
(MULTI-TAP)



"T4" CONTROL TX:
380/400V, 50HZ INPUT



DRAWING TITLE:
WIRING DIAGRAM, L-828 WITH URCIV,
2.5KW TO 30KW, 6.6A
"CSF" FERRO REGULATOR

DRAWN BY:
TRAVIS RAY MARRIOTT

DRAWN DATE:
12/20/2017

DRAWING NUMBER:

43A4753

ASSOCIATED DRAWINGS:
44A7312

SCALE:	N/A
--------	-----

SHEET NUMBER:
2 OF 5

REV.

C

Figure 50: Internal Wiring Schematic T1 and T4 (43A4753 2 of 5)

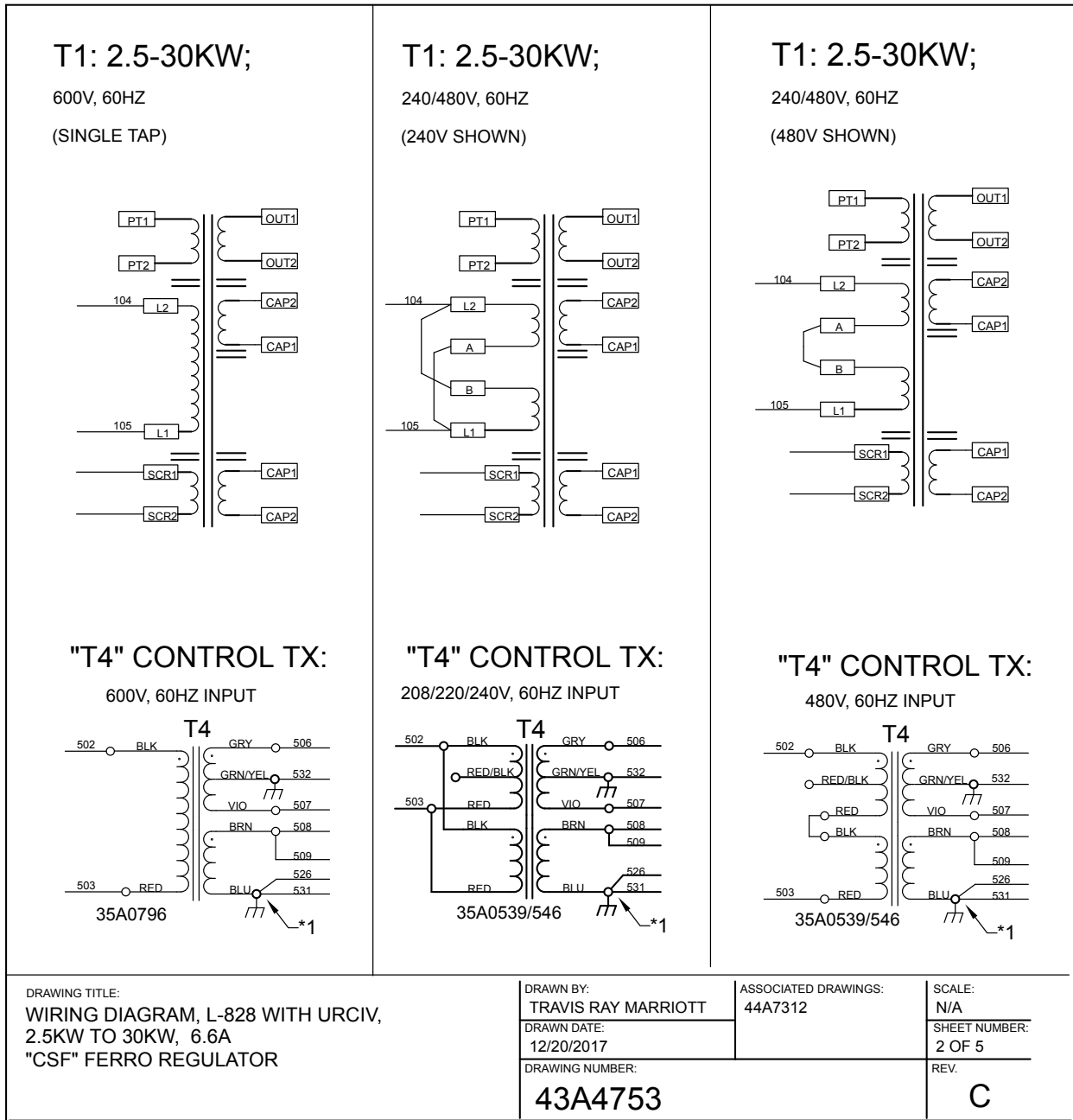


Figure 51: Internal Wiring Schematic (43A4753 2 of 5 detail A)

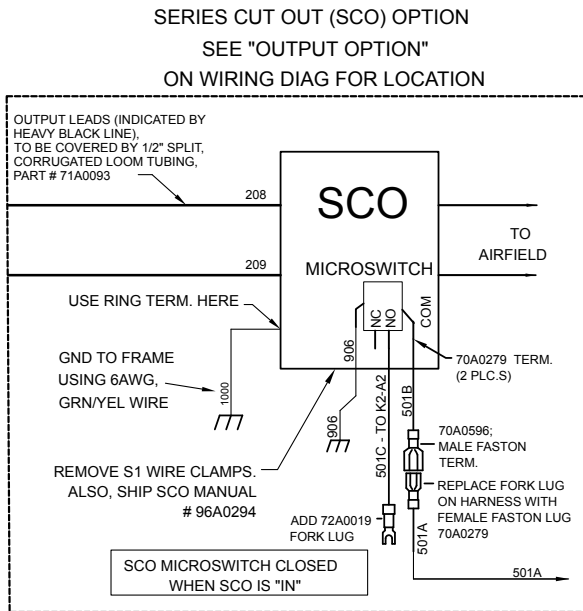


Figure 52: Internal Wiring Schematic (43A4753 2 of 5 detail B) Airfield Lighting Series Cutout, (ALSC)

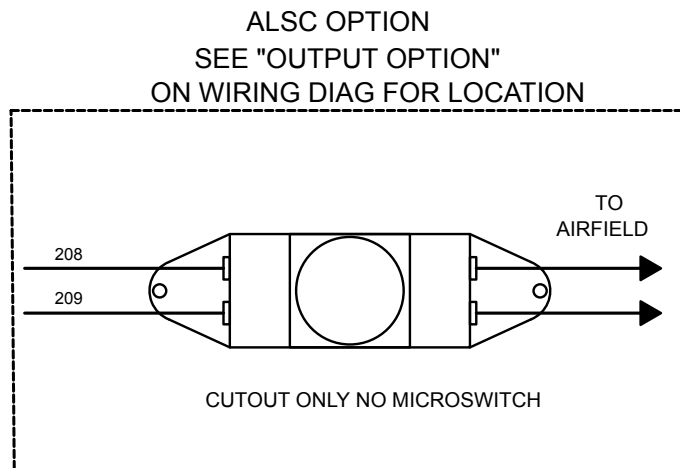


Figure 53: Internal Wiring Schematic (43A4753 2 of 5 detail C)

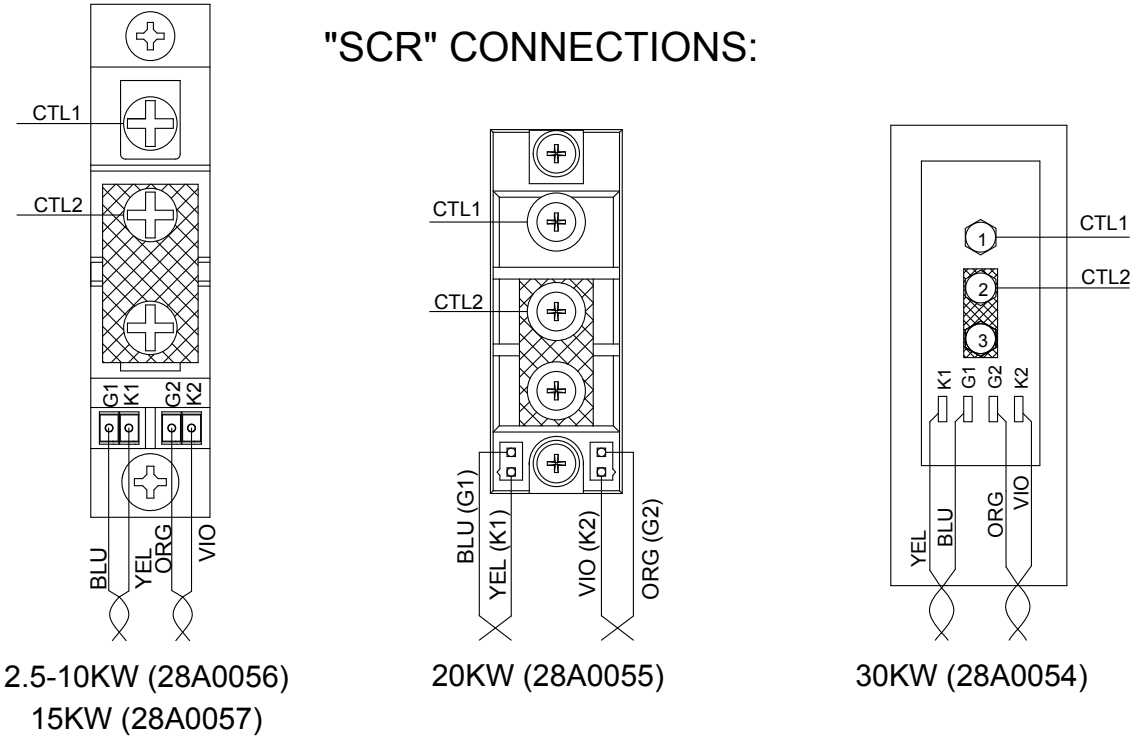
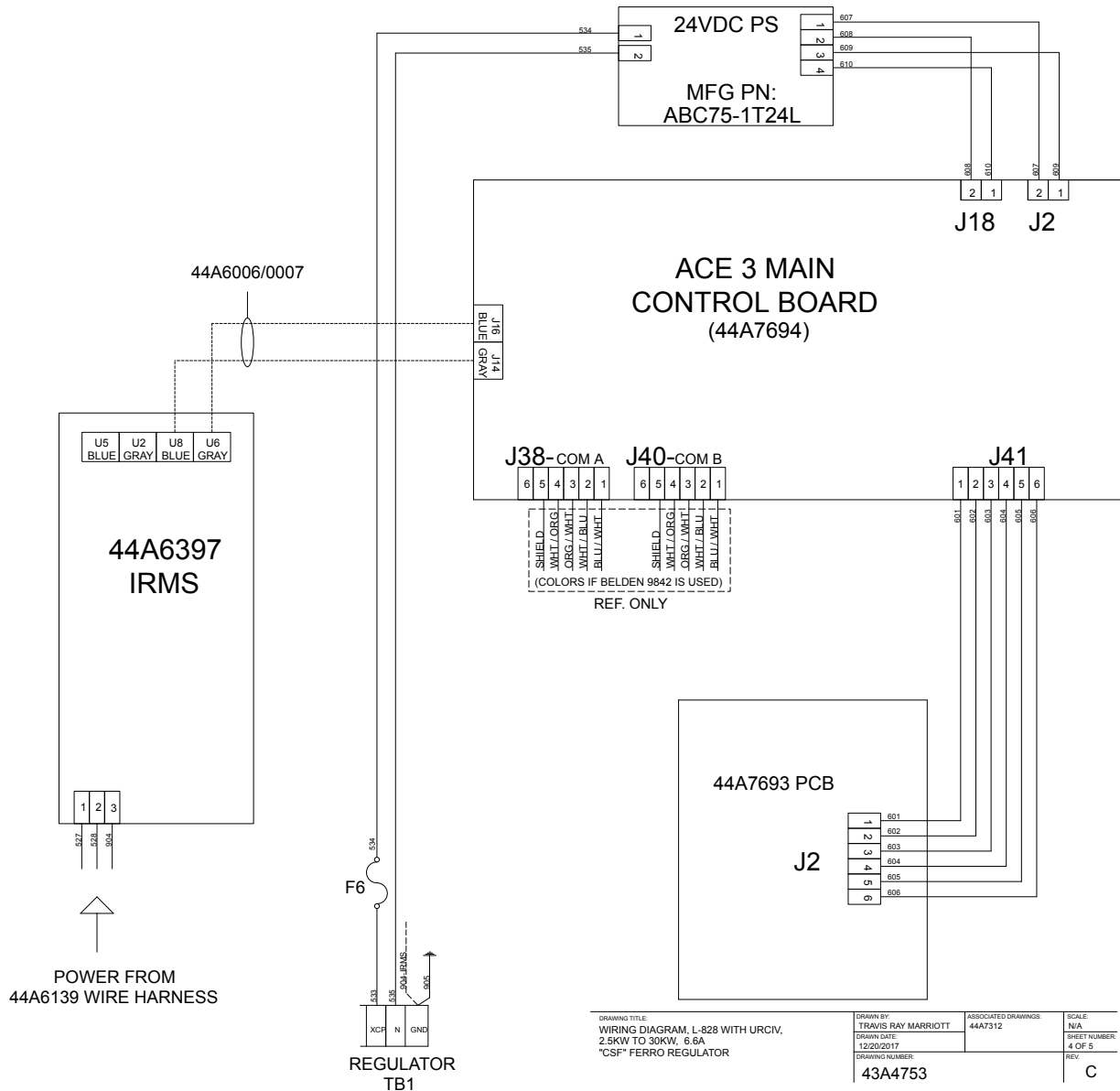


Figure 54: Internal Wiring Schematic (43A4753 4 of 5)



20A Wiring

Figure 55: Internal Wiring Schematic (43A4028 1 of 6)

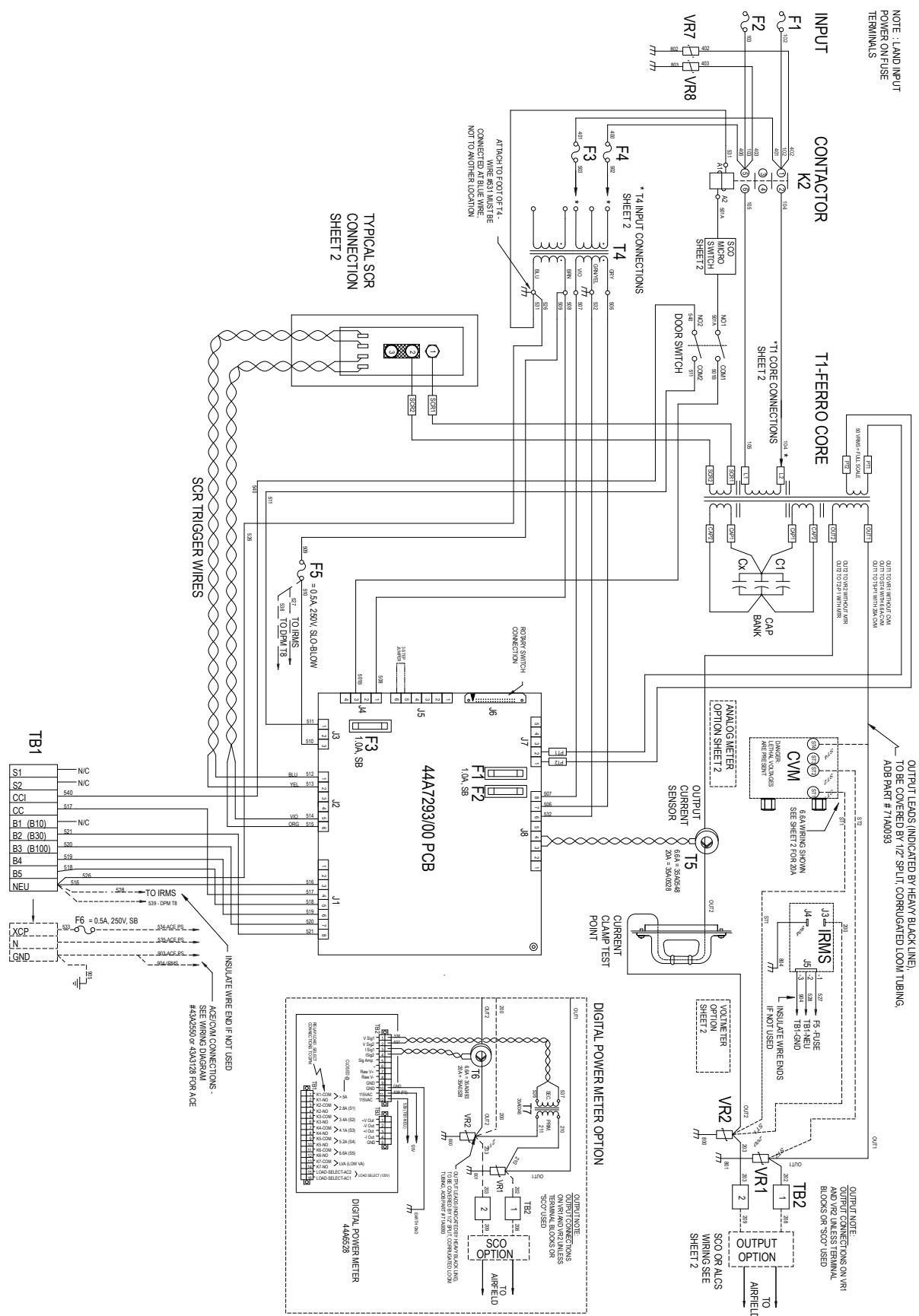
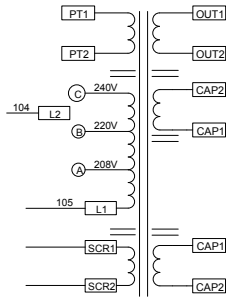
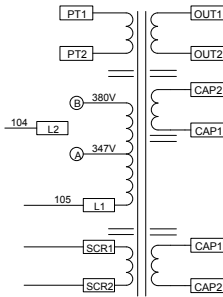


Figure 56: Internal Wiring T1 and T4 (43A4028 2 of 6)

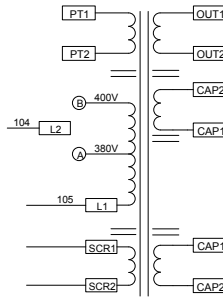
T1: 2.5-30KW;
208/220/240V,
50/60HZ (MULTI-TAP)



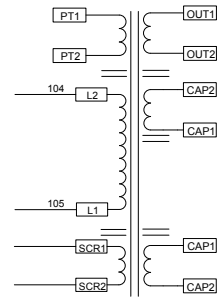
T1: 2.5-30KW;
347/380V, 60HZ
(MULTI-TAP)



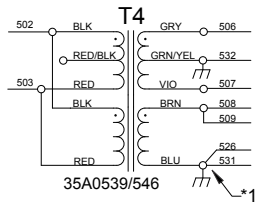
T1: 2.5-30KW;
380/400V, 50HZ
(MULTI-TAP)



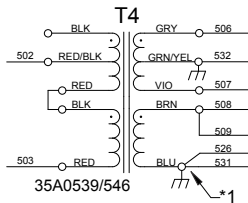
T1: 2.5-30KW;
600V, 60HZ
(SINGLE TAP)



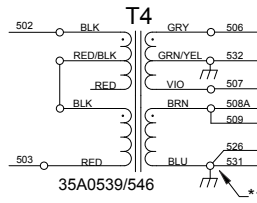
"T4" CONTROL TX:
208/220/240V, 50/60HZ INPUT



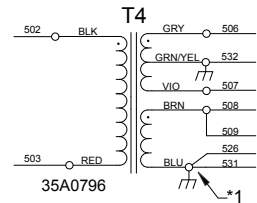
"T4" CONTROL TX:
347/380V, 60HZ INPUT



"T4" CONTROL TX:
380/400V, 50HZ INPUT



"T4" CONTROL TX:
600V, 60HZ INPUT



*1 - CRIMP WIRES
TOGETHER, DO NOT
CONNECT LUG-TO-LUG

DRAWING NUMBER
43A4028 | REV
N

Figure 57: Internal Wiring SCRs (43A4028 3 of 6)

"SCR" CONNECTIONS:

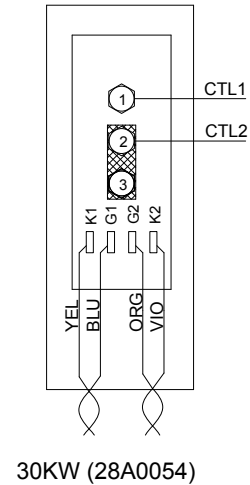
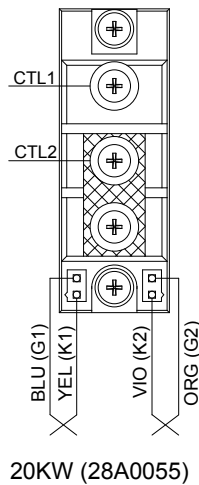
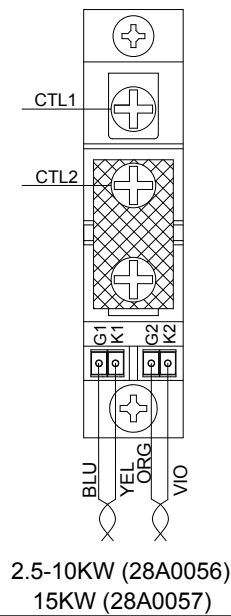


Figure 58: Internal Wiring T1 and T4 (43A4028 4 of 6)

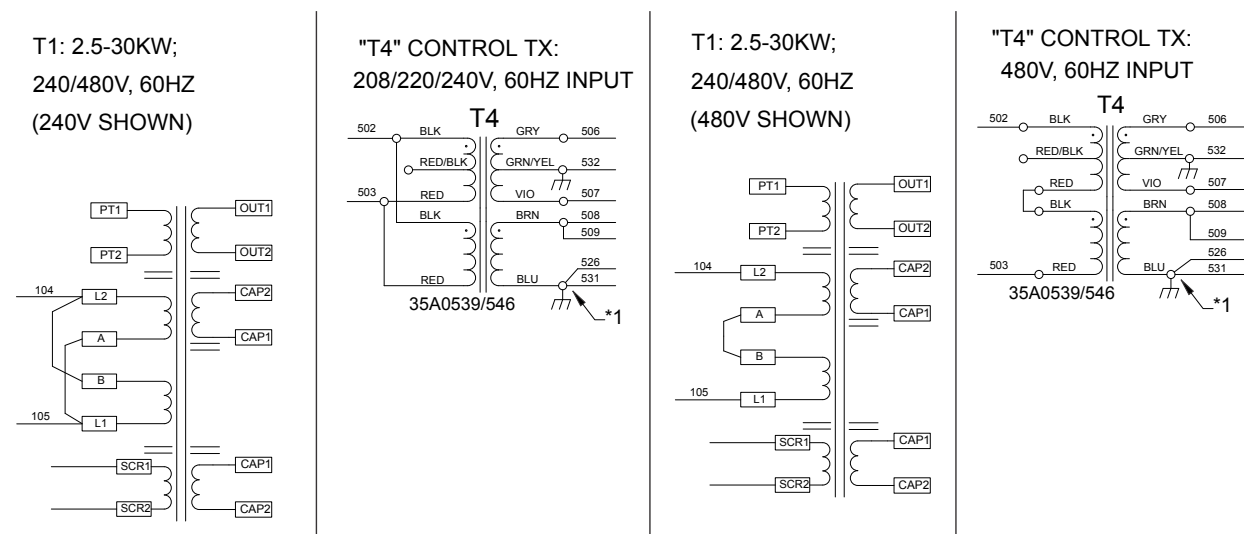
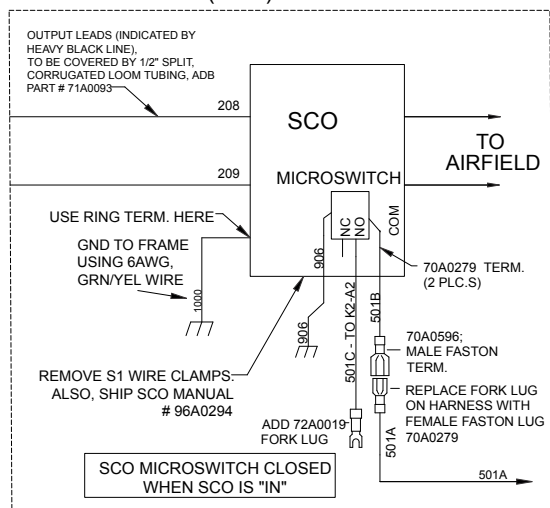


Figure 59: Internal Wiring SCO (43A4028 5 of 6)

SERIES CUT OUT (SCO) OPTION



ALSC OPTION

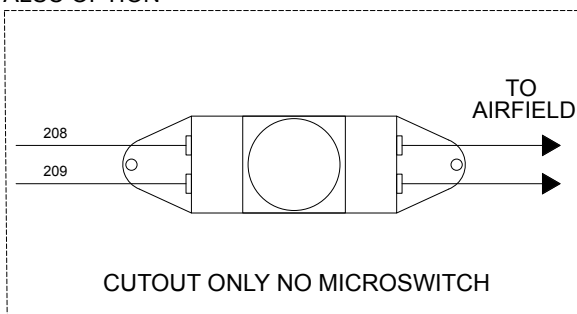
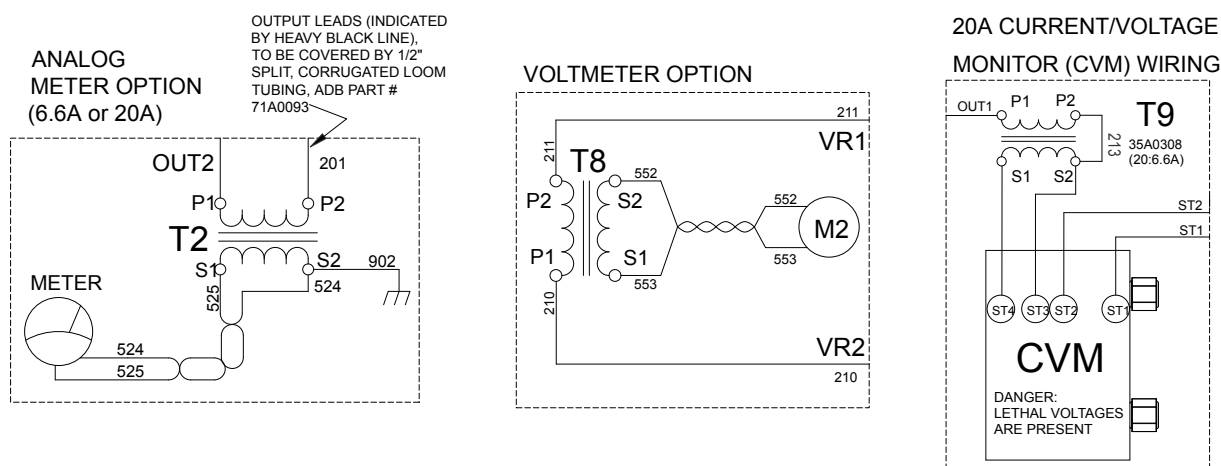


Figure 60: Internal Wiring Meters (43A4028 6 of 6)



10.0 CSF Parts

Ordering Code

CSF XX XX - X X X X

Amperage

66 = 6.6 A output
20 = 20 A output

Size

02 = 2.5 kW, 6.6 A only
04 = 4 kW, 6.6 A only
05 = 5 kW, 6.6 A only
07 = 7.5 kW, 6.6 A only
10 = 10 kW, 6.6 A only
15 = 15 kW
20 = 20 kW
25 = 25 kW
30 = 30 kW

Output Range

3 = 3-step without Series Cutout¹
4 = 3-step with Series Cutout¹
5 = 5-step without Series Cutout
6 = 5-step with Series Cutout

Input Voltage

1 = 208, 60 Hz
2 = 240, 60 Hz
3 = 480, 60 Hz
4 = 347, 60 Hz
5 = 220, 60 Hz
6 = 400, 50 Hz³
8 = 220, 50 Hz³
9 = 230, 50 Hz³
A = 240, 50 Hz³
B = 380, 60 Hz
C = 380, 50 Hz³
D = 600, 60 Hz³

Monitoring Options (See Application Notes)

0 = L-828⁴
3 = L-829 Monitoring (ACE)
5 = L-829 Monitoring (ACE) with IRMS
7 = L-829 Monitoring (ACE3) with Input Power Monitoring⁶
8 = L-829 Monitoring (ACE3) with Input Power Monitoring and IRMS⁶

Additional Options

0 = None
3 = L-829 monitoring (ACE3 only)
A = L-829 or IRMS monitoring; without input monitoring (ACE2 only)⁵
G = L-829 or IRMS monitoring; with input monitoring (ACE2 only)⁵

Ordering Code and Kit Notes

- A ferroresonant CCR is preferred for airports that require low output harmonic content (EMI) or that have varying loads, such as Runway Guard Lights using incandescent (tungsten-halogen) lamps, L-849 REILs using xenon flash lamps, or Runway Status Lights (RWSL).
- Refer to data sheet 3013 for 20 A, 50 and 70 kW CCRs.
- ¹ 3-step, 20 A is not standard FAA operation. ADB SAFEGATE can offer a non-ETL Certified Style 1, Class 2 CCR. Please contact the Sales Department for more details.
- ² Not ETL Certified if used with 20, 25, or 30 kW CCRs.
- ³ Not ETL Certified.
- ⁴ Used only with Additional Option 0.
- ⁵ Used only with Monitoring Option 3 or 5.
- ⁶ ACE3 includes input voltage monitoring. If current and input monitoring is needed, then select option 7 or 8.
- ⁷ Used only with Monitoring Option 0. When an L-829 is ordered, Time Meter and Output Voltage monitoring is integrated into the functionality of the ACE3.

10.1 CCR Kits

Various kits are available to customize CCRs for specific application requirements.

Current Sensing Relay Kit	94A0343
Provides a dedicated contact closure if CCR output current is present.	
Time Meter Kit ²	94A0263/1GH
Provides CCR run-time information on L-828 CCRs.	
CCR Output Analog Voltmeter Kit ²	Part No.
7.5 kW, 6.6 A; 20 kW, 20A	94A0128
10-15 kW, 6.6 A; 30 kW, 20 A	94A0129
20-30 kW, 6.6 A	94A0130
Time Meter & Output Analog Voltmeter Kit ²	Part No.
7.5kW, 6.6A; 20kW, 20A	94A0128 & 94A0263/3GH
10-15kW, 6.6A; 30kW, 20A	94A0129 & 94A0263/3GH
20-30kW, 6.6A	94A0130 & 94A0263/3GH
Door Documentation Pocket Kit	94A0654
Provides a pocket for CCR documentation on the inside of the front door.	
CSF regulators can be stacked to minimize the floor space required in a vault. Kit allows two 800 mm x 800 mm regulators to be stacked together. Regulators can only be stacked two high.	
Alternate Series Cutout Kit ¹	94A0341
Kit is used to install an internal SCO Series Cutout (PN 1475.92.030). Kit is only available with Output Range options 3 or 5.	



CCR Kit Notes

- ¹ Used only with Monitoring Option 0. When a n L-829 is ordered, Time Meter and Output Voltage monitoring is integrated into the functionality of the ACE3.

10.2 Spare Parts

Table 44: Spare Components

Description	Part No.
URC3 Control PCB assembly	44A7293-00
URC4 Control PCB assembly	44A7693
Input Lightning Arrestor	94B0011
Output Lightning Arrestor (2.5-10kW 6.6A, 15-20kW 20A)	32A0115
Output Lightning Arrestor (15-30kW 6.6A, 30kW 20A)	32A0114
Interlock Switch Bracket, CSF	60A4426
Ground Lug	72A0010
Interlock Switch SPST 0.1A ON-OFF	45A0303

Table 45: Input Fuses F1, F2

Size	208 V	220 V	230 V	240 V	347 V	380-400 V	480 V	600 V
2.5 kW	47A0228	47A0228		47A0175	47A0223	47A0223	47A0226	47A0222
4 kW	47A0092	47A0092	47A0069	47A0069	47A0191	47A0191	47A0090	47A0223
5 kW	47A0229	47A0229		47A0092	47A0191	47A0191	47A0090	47A0090
7.5 kW	47A0093	47A0093		47A0070	47A0193	47A0085	47A0091	47A0191
10 kW	47A0094	47A0094	47A0071	47A0071	47A0086	47A0086	47A0085	47A0091
15 kW	47A0099	47A0099	47A0096	47A0083	47A0087	47A0087	47A0088	47A0086
20 kW	47A0230	47A0072	47A0072	47A0072	47A0097	47A0217	47A0087	47A0224
25 kW	47A0101	47A0101		47A0230	47A0227	47A0097	47A0217	47A0087
30 kW	47A0102	47A0102	47A0101	47A0101	47A0106	47A0106	47A0097	47A0225

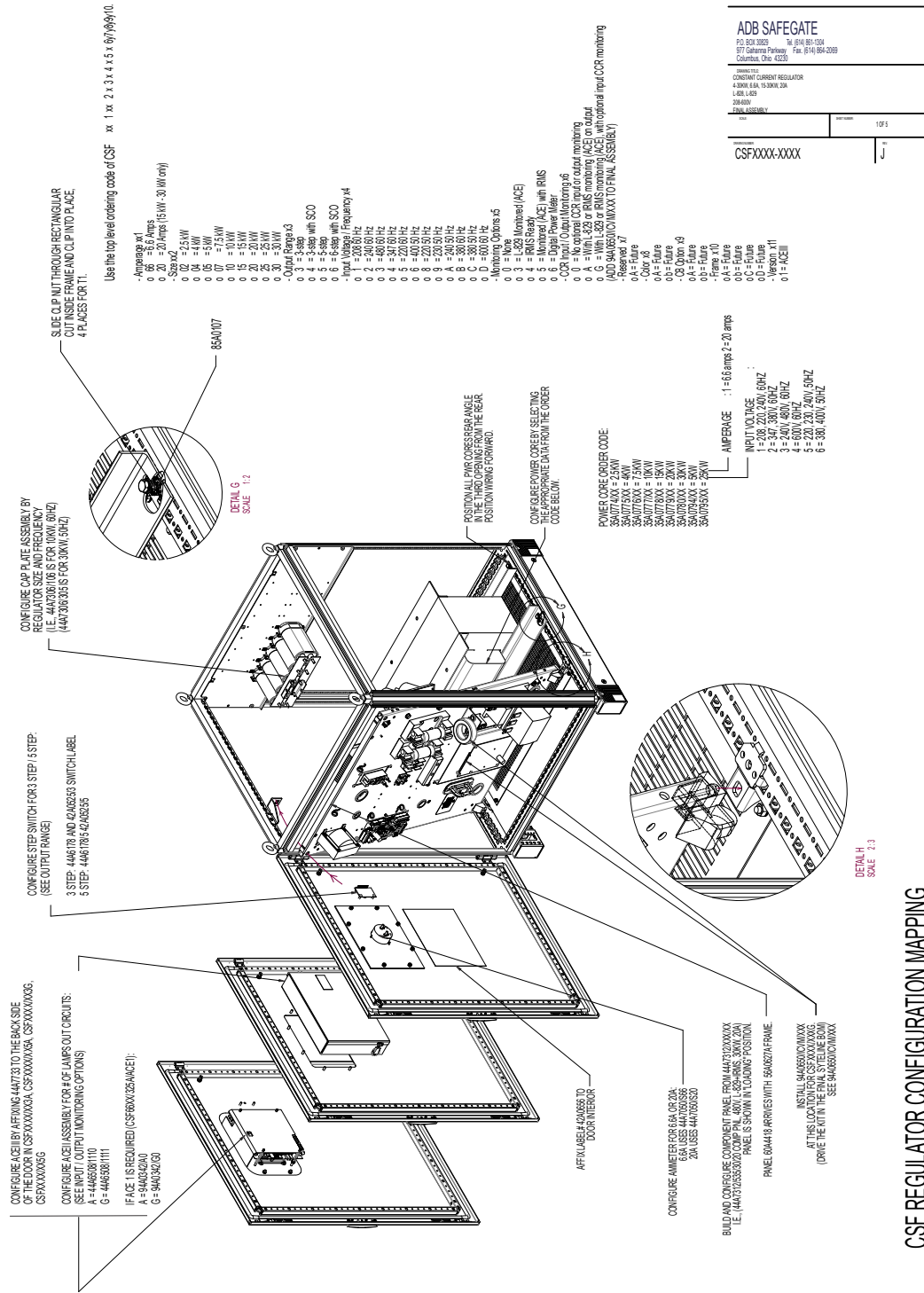
Table 46: Input Contactor

CCR INPUT VOLTAGE						
CCR Power	208/220V, 60HZ	240V, 60HZ	347/380V, 60HZ	380/400V, 50HZ	480V, 60HZ	600V, 60HZ
2.5 KW	53A0412/25	53A0412/25	53A0412/25	53A0412/25	53A0412/25	53A0412/25
4 KW	53A0412/30	53A0412/30	53A0412/25	53A0412/25	53A0412/25	53A0412/25
5 KW	53A0412/30	53A0412/30	53A0412/25	53A0412/25	53A0412/25	53A0412/25
7.5 KW	53A0412/50	53A0412/50	53A0412/40	53A0412/40	53A0412/40	53A0412/25
10 KW	53A0412/70	53A0412/70	53A0412/40	53A0412/40	53A0412/40	53A0412/25
15 KW	53A0412/120	53A0412/120	53A0412/60	53A0412/60	53A0412/50	53A0412/40
20 KW	53A0412/150	53A0412/150	53A0412/90	53A0412/90	53A0412/60	53A0412/50
25 KW	53A0412/175	53A0412/175	53A0412/120	53A0412/90	53A0412/90	53A0412/60
30 KW	53A0331	53A0331	53A0412/150	53A0412/150	53A0412/90	53A0412/75

Table 47: Capacitor Banks

CCR Power	CCR INPUT FREQUENCY	
	60HZ	50HZ
2.5 KW	44A7306/026	44A7306/025
4 KW	44A7306/046	44A7306/045
5 KW	44A7306/046	44A7306/045
7.5 KW	44A7306/076	44A7306/075
10 KW	44A7306/106	44A7306/105
15 KW	44A7306/156	44A7306/155
20 KW	44A7306/206	44A7306/205
25 KW	44A7306/256	44A7306/255
30 KW	44A7306/306	44A7306/305

10.3 CSF Configuration Chart



Appendix A: SUPPORT

Our experienced engineers are available for support and service at all times, 24 hour/7 days a week. They are part of a dynamic organization making sure the entire ADB SAFEGATE is committed to minimal disturbance for airport operations.

ADB SAFEGATE Support

Live Technical Support - Americas

If at any time you have a question or concern about your product, just contact ADB SAFEGATE's technical service department. Trained in all areas of system issues, troubleshooting, quality control and technical assistance, our highly experienced Technical support specialists are available 24 hours a day, seven days a week to provide assistance over the phone.

ADB SAFEGATE Americas Technical Service & Support (US & Canada): +1-800-545-4157

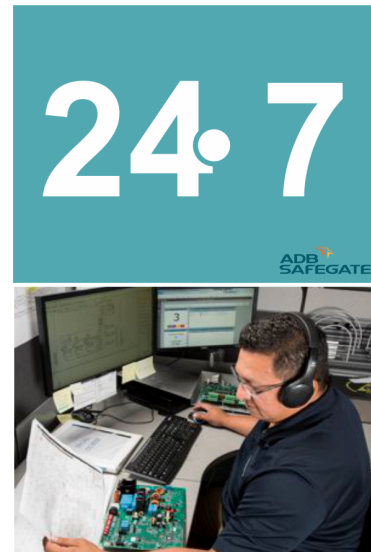
ADB SAFEGATE Americas Technical Service & Support (International): +1-614-861-1304

During regular business hours, you can also Chat with a Service Technician. We look forward to working with you!

Before You Call

When you have an airfield lighting or system control system problem it is our goal to support airfield maintenance staff as quickly as possible. To support this effort we ask that you have the following information ready before calling.

- The *airport code*
- If not with an airport, then company name (prefer customer id number)
- Contact phone number and email address
- Product with part number preferable or product number
- Have you reviewed the product's manual and troubleshooting guide
- Do you have a *True RMS* meter available (and any other necessary tools)
- Be located with the product ready to troubleshoot



For more information, see www.adbsafegate.com, or contact ADB SAFEGATE Support via email at support@adbsafegate.com or

Brussels: +32 2 722 17 11

Rest of Europe: +46 (0) 40 699 17 40

Americas: +1 614 861 1304. Press 3 for technical service or press 4 for sales support.

China: +86 (10) 8476 0106

A.1 ADB SAFEGATE Website

The ADB SAFEGATE website, www.adbsafegate.com, offers information regarding our airport solutions, products, company, news, links, downloads, references, contacts and more.

A.2 Recycling

A.2.1 Local Authority Recycling

The disposal of ADB SAFEGATE products is to be made at an applicable collection point for the recycling of electrical and electronic equipment. The correct disposal of equipment prevents any potential negative consequences for the environment and human health, which could otherwise be caused by inappropriate waste handling. The recycling of materials helps to conserve natural resources. For more detailed information about recycling of products, contact your local authority city office.

A.2.2 ADB SAFEGATE Recycling

ADB SAFEGATE is fully committed to environmentally-conscious manufacturing with strict monitoring of our own processes as well as supplier components and sub-contractor operations. ADB SAFEGATE offers a recycling program for our products to all customers worldwide, whether or not the products were sold within the EU.

ADB SAFEGATE products and/or specific electrical and electronic component parts which are fully removed/separated from any customer equipment and returned will be accepted for our recycling program.

All items returned must be clearly labeled as follows:

- For *ROHS/WEEE* Recycling
- Sender contact information (Name, Business Address, Phone number).
- Main Unit Serial Number.

ADB SAFEGATE will continue to monitor and update according for any future requirements for *EU directives* as and when *EU member states* implement new *regulations* and or *amendments*. It is our aim to maintain our *compliance plan* and assist our customers.

Company Addresses

ADB SAFEGATE	ADB SAFEGATE, Belgium: Leuvensesteenweg 585, B-1930 Zaventem Belgium
Contact: Tel.: +32 2 722 17 11, Fax: +32 2 722 17 64	Email: marketing@adbsafegate.com Internet: www.adbsafegate.com
Americas LLC	ADB SAFEGATE, Americas: 977 Gahanna Parkway, Columbus, OH 43230 USA
Contact: Tel.: +1 (614) 861 1304, Fax: +1 (614) 864 2069	Email: sales.us@adbsafegate.com Internet: www.adbsafegate.com
ADB SAFEGATE Sweden AB	ADB SAFEGATE, Sweden: Djurhagegatan 19 SE-213 76 Malmö Sweden
Contact: Tel.: +46 (0)40 699 17 00, Fax: +46 (0)40 699 17 30	Email: marketing@adbsafegate.com Internet: www.adbsafegate.com
ADB SAFEGATE Airfield Technologies Ltd. China	ADB SAFEGATE, China: Unit 603, D Block, CAMIC International Convention Center, No 3, Hua Jia Di East road, ChaoYang district, Beijing 100102 P.R. China
Contact: Tel.: +86 (10) 8476 0106, Fax: +86 (10) 8476 0090	Email: china@safegate.com Internet: www.adbsafegate.com
ADB SAFEGATE Germany GmbH	ADB SAFEGATE Germany GmbH, Mannheim: Konrad-Zuse-Ring 6, D-68163 Mannheim Germany
Contact: Tel.: +49 (621) 87 55 76-0, Fax: +49 (621) 87 55 76-55	Email: marketing@adbsafegate.com Internet: www.adbsafegate.com



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