



## PRESSURE TEST PROTOCOL FOR DRINKING WATER INTALLATIONSWITH TEST MEDIA COMPRESSED AIR OR INERT GAS

Project: _	
Project leader:	
Installation material:	
Jointing technique: screwing	pressing others:
Application pressure: bar	
Ambient temperature: °C	Temperature of test medium:°C
<b>Test medium:</b> Oil free compresse The drinking water application is tested	<u> </u>
	In blocks.
	gs, caps or flanges. Instruments, pressure units or water ine. The visual control on the units regarding a
Pressure test	
<ul> <li>Pressure 150 mbar</li> </ul>	
<ul> <li>Pressure period up to 100 litre;</li> </ul>	oipe line volume minimal 120 minutes
• Every 100 litre more the pressu	re period has to be increased by 20 minutes
Pipe line volume: Pressure	e period: Minutes
Temperature alignment has to be ol procedure starts.	bserved with plastic pipes and just after the test
During the pressure test no pressure	re leak was observed.
Load test with higher pressure	
• Pressure level ≤ DN50 max. 3 ba	ar > DN 50 max. 1 bar
<ul> <li>Pressure period 10 minutes</li> </ul>	
Temperature alignment has to be of procedure starts.	bserved with plastic pipes and just after the test
<ul><li>During the pressure test no pressure</li><li>The pipe line is tight.</li></ul>	re leak was observed.
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Place	Date
Principal or representative	Contractor or representative